

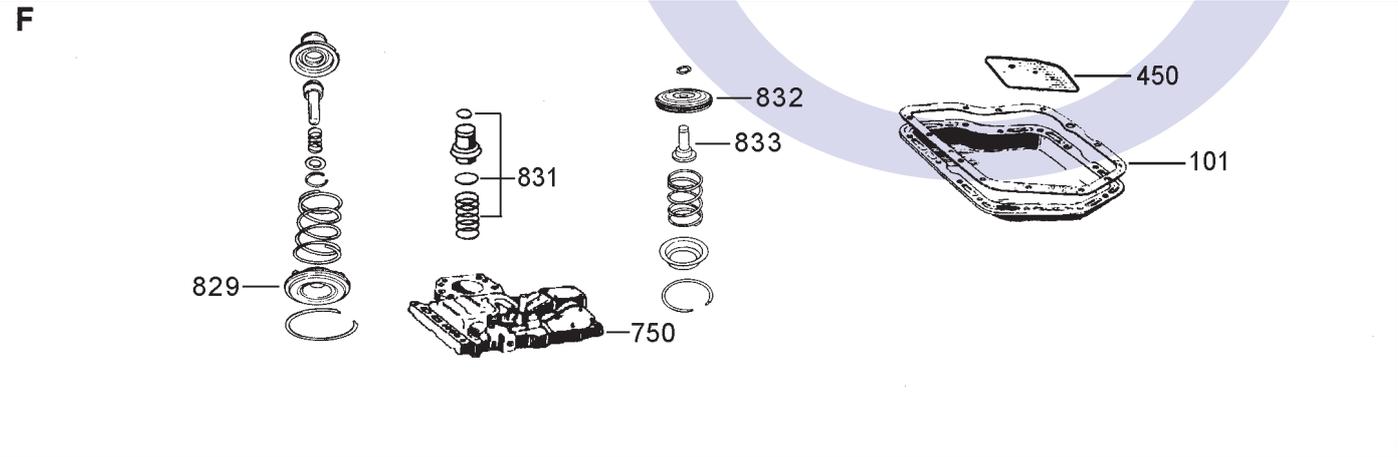
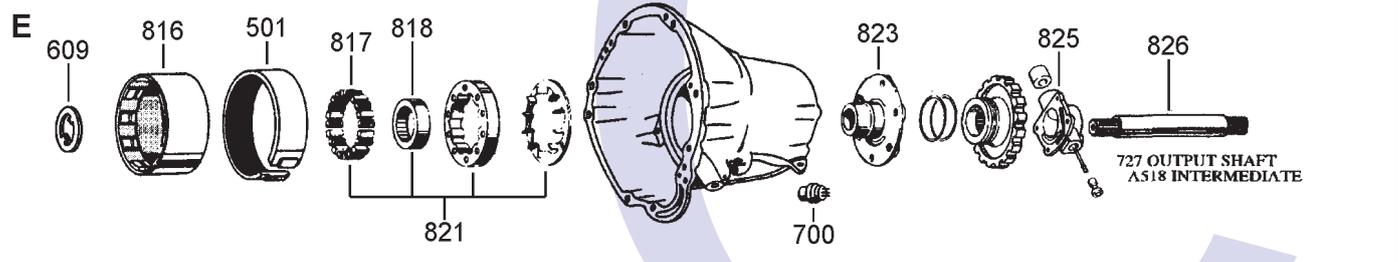
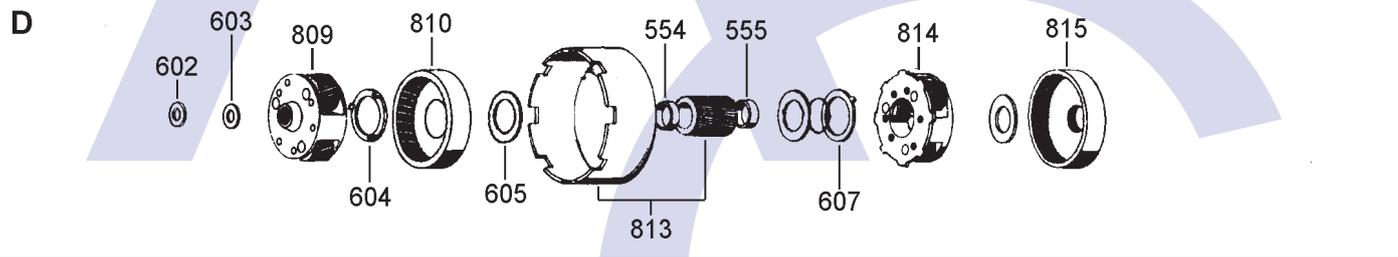
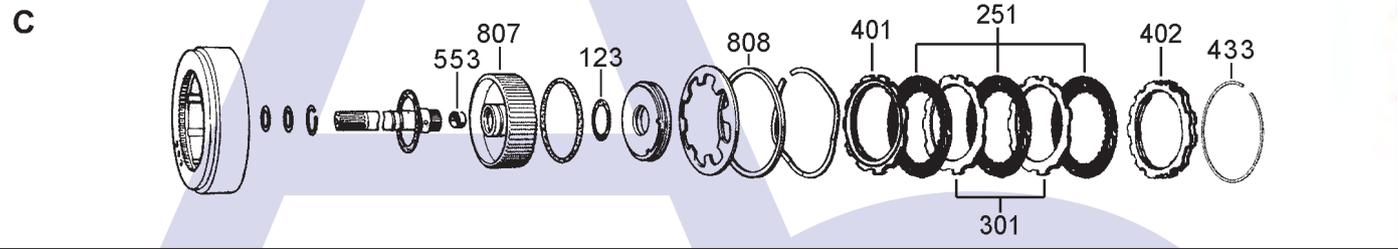
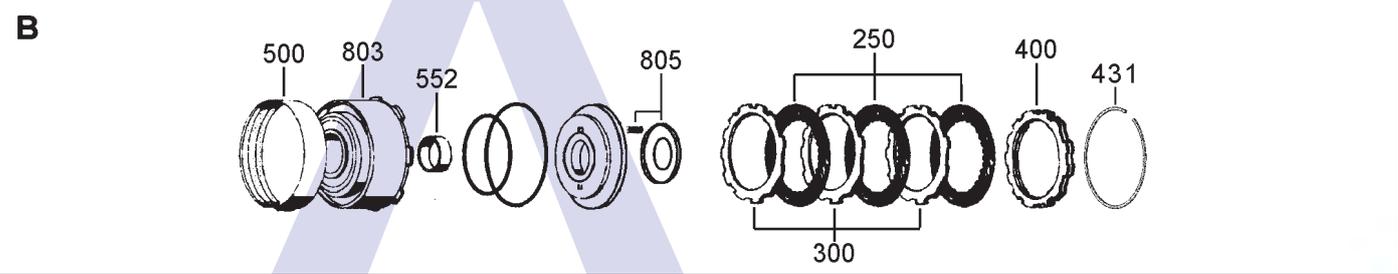
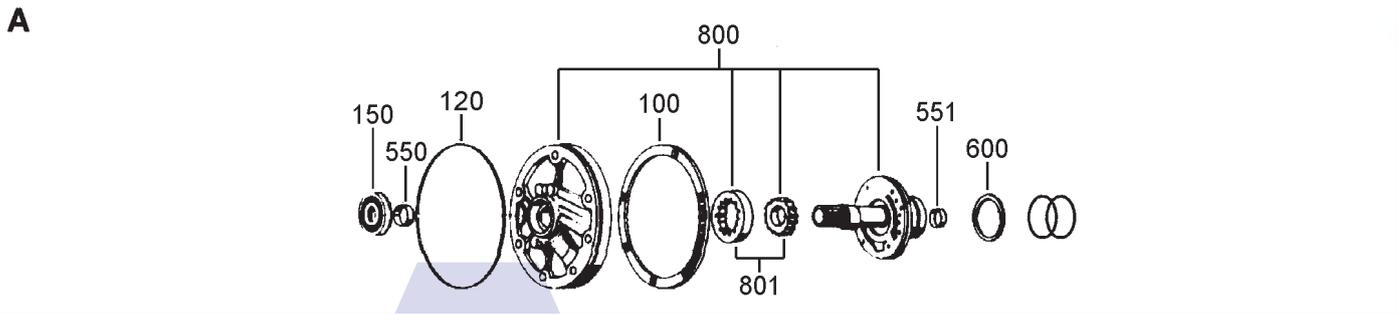
**CHRYSLER 727 (TF8) , A518 (46RH, 46RE) A618 (47RH, 47RE,48RE)
TF8 (3 SPEED RWD) A518/A618 (4 SPEED RWD)**



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



**CHRYSLER 727 (TF8) , A518 (46RH, 46RE) A618 (47RH, 47RE, 48RE)
TF8 (3 SPEED RWD) A518/A618 (4 SPEED RWD)**

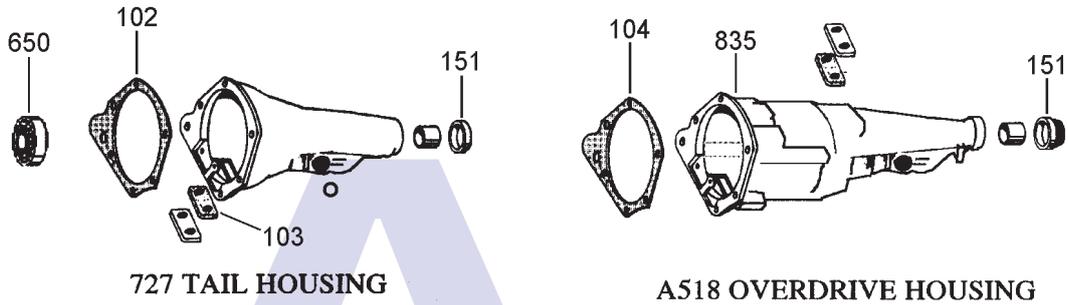


AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

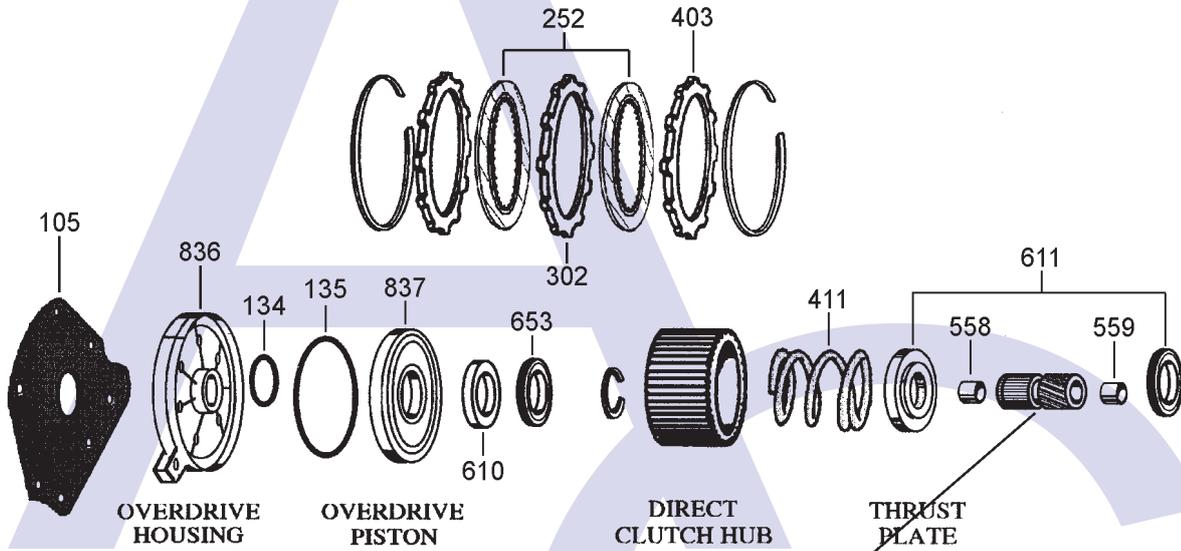
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727 TAIL HOUSING

A518 OVERDRIVE HOUSING

H



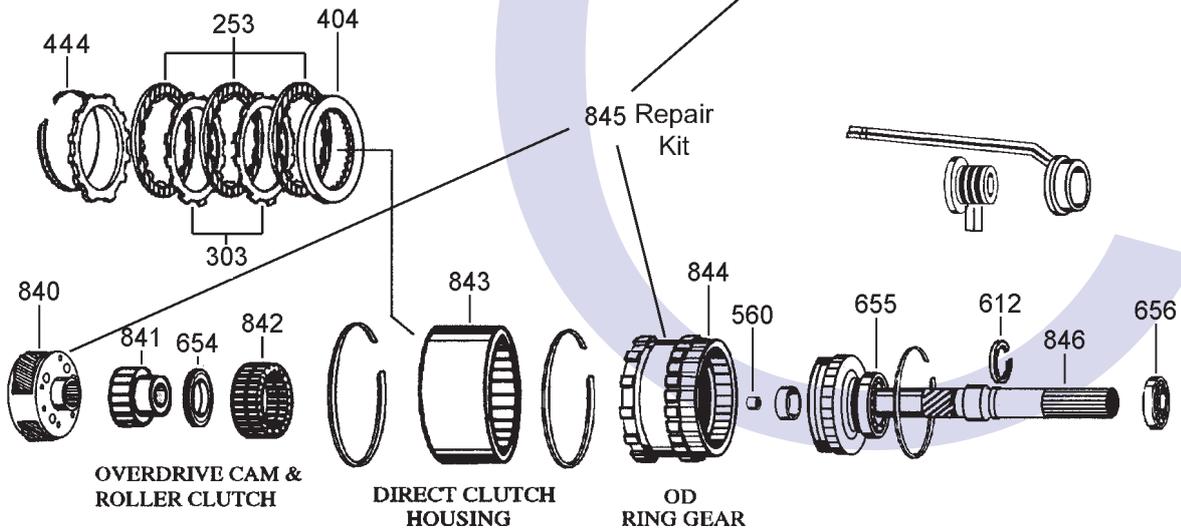
OVERDRIVE HOUSING

OVERDRIVE PISTON

DIRECT CLUTCH HUB

THRUST PLATE

K



OVERDRIVE CAM & ROLLER CLUTCH

DIRECT CLUTCH HOUSING

OD RING GEAR

845 Repair Kit

CHRYSLER 727 (TF8) , A518 (46RH, 46RE) A618 (47RH, 47RE, 48RE) TF8 (3 SPEED RWD) A518/A618 (4 SPEED RWD)



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
KITS				
Kit	Overhaul Kit (TF8) (Transtec) ...	62-70	1	TF8.OHK01
Kit	Overhaul Kit (TF8) (Precision) ..	62-70	1	TF8.OHK51
Kit	Overhaul Kit (TF8) (Transtec) ...	71-ON	1	TF8.OHK02
Kit	Overhaul Kit (TF8) (Precision) ..	71-ON	1	TF8.OHK52
Kit	Overhaul Kit (Transtec) (A518 A618)	90-ON	1	A518.OHK01
Kit	Overhaul Kit (Precision) (A518, 46RH, 46RE)	90-ON	1	A518.OHK51
Kit	Overhaul Kit (Transtec) 48RE V10 Petrol & 5.9L Cummins Diesel.....	03-ON	1	A518.OHK02
Kit	Gasket & Rubber (TF8).....	71-ON	1	TF8.GSK02
Kit	Gasket & Rubber (A518/A618) .	90-ON	1	A518.GSK01
Kit	Sonnax 'Sure Cure' Reconditioning Kit (42RH/RE & 46/47RH/RE).....	90-ON	1	A518.SCK01
GASKETS				
100A	Front Pump	62-ON	1	TF8.GAS02
101F	Pan Gasket	62-ON	1	TF8.GAS01
101F	Pan Gasket (Farpak).....	62-ON	1	TF8.GAS10
101F	Pan Gasket (A618) (Plastic & Rubber).....	90-ON	1	TF8.GAS11
102G	Extension Housing (727).....	66-ON	1	TF8.GAS03
103G	Output Shaft Bearing Cover Gasket (727)	66-ON	1	TF8.GAS04
104G	Extension Housing (A518)	90-ON	1	A500.GAS03
105H	OD Housing to Case (A518)	90-ON	1	A518.GAS03
NI	Sealing Washer PRNDL Switch	62-ON	1	TF8.GAS05
NI	O.D. & TCC Solenoid to Valve Body	89-ON	1	A518.GAS04
RUBBER COMPONENTS				
120A	Front Pump O Ring	62-ON	1	TF8.OR01
123C	Modified Lip Seal Forward Clutch (Inner)	90-ON	1	A518.LIP01
134H	Inner Lip Seal A518 Overdrive Clutch Piston	90-ON	1	A500.OR01
135H	Outer Lip Seal A518 Overdrive Clutch Piston	90-ON	1	A500.OR02
NI	Lip Seal, Throttle Lever Shaft ...	90-ON	1	TF6.MCS06
NI	Boot, Filler Tube.....	97-ON	1	A518.OR01
METAL CLAD SEALS				
150A	Front Pump	62-ON	1	TF8.MCS01
151G	Extension Housing Jaguar, Aston, Matbro (62mm x 40mm x 12mm)	62-ON	1	TF8.MCS06
151G	Extension Housing Without Boot (63.80mm OD).....	65-ON	1	TH400.MCS02**
151G	Extension Housing With Boot (63.80mm OD x 42.00mm ID) ...	65-ON	1	TF8.MCS02*
151G	Extension Housing (Lancer) (72mm x 42mm x 10mm)	All	1	TF8.MCS07
151G	Extension Housing Renault/Dodge (40x72x12mm) .	All	1	TF8.MCS09
151G	Extension Housing 4WD (68.30mm OD)	62-ON	1	TF8.MCS10
151G	Extension Housing (A618/48RE) (75.82mm OD)	03-ON	1	A618.MCS02

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
METAL CLAD SEALS Cont...				
NI	Adaptor Housing 4WD (TF8/A518 65.28mm OD)	62-ON	1	TF6.MCS04
NI	Range Rover Transfer Case (62.25mm OD x 40.00mm ID) ...	71-ON	2	TF8.MCS05
NI	Range Rover Transfer Case (Schuler Chain Driven) (63.60mm x 44mm x 9.50mm) ..	All	2	TF8.MCS08
NI	Selector Shaft	66-ON	1	TF8.MCS04
**	Included in TF8.OHK01 & TF8.OHK02			
*	Included in A518.OHK01			
SEALING RINGS				
Kit	Sealing Ring Kit except A518....	71-ON	1	TF8.SRK02
Kit	Sealing Ring Kit (TF8).....	62-89	1	TF8.SRK01
Kit	1-2 Accumulator Kit (Viton 'D' Rings)	71-ON	1	TF6.SRK02
FRICITION PLATES				
Kit	Clutch Kit (Friction & Steel Plates) (A618 48RE)	03-ON	1	A618.CK01
Kit	Clutch Kit (Alto Friction & Steel Plates) (A618 48RE High Performance).....	03-ON	1	A618.CK61
Kit	Friction Plate (TF8/727)	62-ON	1	TF8.FRK01
Kit	Friction Plate (TF8/727) (Alto) ...	62-70	1	TF8.FRK51
Kit	Friction Plate (TF8/727) (Alto) (With Heg Frictions)	62-97	1	TF8.FRK62
Kit	Friction Plate (TF8/727) (Alto) (High Performance).....	62-97	1	TF8.FRK61
Kit	Friction Plate (A518)	90-93	1	A518.FRK01
Kit	Friction Plate (A518) (Alto).....	90-93	1	A518.FRK51
Kit	Friction Plate (A518,A618).....	94-97	1	A618.FRK01
Kit	Friction Plate (Alto) (A518,A618).....	94-97	1	A518.FRK52
Kit	Friction Plate (A518) (Alto).....	98-ON	1	A518.FRK53
Kit	Friction Plate (A618) (Alto).....	98-03	1	A618.FRK51
Kit	Friction Plate (Overdrive) (Alto, High Performance)	90-ON	1	A518.FRK65
250B	High & Reverse (Front) (170mm OD x 2.41mm x 62T) ..	62-ON	3-4	TF8.FRP01
250B	High & Reverse (Front) (Alto) (170mm OD x 2.41mm x 62T) ..	62-ON	3-4	TF8.FRP51
250B	High & Reverse (High Energy) (170mm OD x 2.41mm x 62T) ..	62-ON	3-4	TF8.FRP03
250B	High & Reverse Parrallel Grooves A518 (170mm OD x 2.41mm x 62T) ..	92-ON	3-4	A518.FRP01
251C	Forward (Rear) Smooth (170mm OD x 1.55mm x 62T) ..	62-ON	4	TF8.FRP02
251C	Forward (Rear) (Alto Red Eagle Smooth) (170mm OD x 1.55mm x 62T) ..	62-ON	4	TF8.FRP52
251C	Forward (Rear) (Alto Red Eagle Grooved) (170mm OD x 1.55mm x 62T) ..	62-ON	4	TF8.FRP53
251C	Forward Clutch A618 (48RE) (170mm OD x 1.60mm x 93T) ..	03-ON	5	A518.FRP06
252H	Overdrive Brake (A518/A618) (154mm OD x 2.20mm x 54T) ..	90-ON	3-5	A518.FRP02
252H	Overdrive Brake (A518/A618) (Raybestos) (154mm OD x 2.20mm x 54T) ..	90-ON	3-5	A518.FRP07
253K	Overdrive Direct (A518/A618) (140mm OD x 1.60mm x 54T) ..	90-ON	6-8	A518.FRP03

CHRYSLER 727 (TF8) , A518 (46RH, 46RE) A618 (47RH, 47RE, 48RE) TF8 (3 SPEED RWD) A518/A618 (4 SPEED RWD)



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
STEEL PLATES				
Kit	Clutch Kit (Friction & Steel Plates) (A618 48RE).....	03-ON	1	A618.CK01
Kit	Steel Plate (TF8/727).....	62-ON	1	TF8.STK01
Kit	Steel Plate (Alto) (TF8/727).....	62-70	1	TF8.STK51
Kit	Steel Plate (TF8/727) (Alto) (High Performance).....	62-ON	1	TF8.STK61
Kit	Steel Plate (A518).....	90-93	1	A518.STK01
Kit	Steel Plate (A518) (Alto).....	90-93	1	A518.STK51
Kit	Steel Plate (518,A618).....	94-97	1	A618.STK01
Kit	Steel Plate (A518,A618) (Alto)..	94-97	1	A518.STK52
Kit	Steel Plate (A518) (Alto).....	98-ON	1	A518.STK53
Kit	Steel Plate (A618) (Alto).....	98-ON	1	A618.STK51
300B	High & Reverse (Front) (136mm ID x 1.72mm x 12T)....	62-97	4	TF8.STP01
300B	High & Reverse (0.50mm Oversize).....	62-ON	AR	TF8.STP02
301C	Forward (Rear) (136mm ID x 1.72mm x 12T)....	62-ON	3-4	TF8.STP01
301C	Forward (0.50mm Oversize).....	62-ON	AR	TF8.STP02
302H	Overdrive Brake (A518) (127.6mm ID x 1.72mm x 12T) .	90-ON	5	A518.STP01
303K	Overdrive Direct A518 (119mm ID x 1.75mm x 12T)	90-ON	7-8	A518.STP02
303K	Overdrive Direct A618 (119mm ID x 1.75mm x 12T)	To-97	7-8	A518.STP02
303K	Overdrive Direct A618 (119mm ID x 1.35mm x 12T)	98-ON	9	A518.STP03
PRESSURE PLATES				
400B	Pressure Plate (Outer) Forward Clutch.....	62-ON	1	TF8.PP01
401C	Pressure Plate (Inner) Forward Clutch.....	62-ON	1	TF8.PP02
402C	Pressure Plate (Outer) High & Reverse Clutch.....	62-ON	1	TF8.PP01
403H	Pressure Plate Overdrive (127mm ID x 5.46mm Thick)....	90-ON	1	A518.PP04
403H	Pressure Plate Overdrive (127mm ID x 9.55mm Thick)....	90-ON	1	A518.PP01
404K	Pressure Plate O. D. Direct (Stepped 118.77mm ID).....	90-ON	1	A518.PP03
404K	Pressure Plate O. D. Direct (No External Tabs).....	90-ON	1	A518.PP02
SPRINGS & CIRCLIPS				
Kit	Circlip Set (TF8).....	62-ON	1	TF8.CIR10
410C	Diaphragm Spring (1.88mm)....	75-ON	1	TF8.DIA01
411H	Coil Spring Overdrive Clutch....	90-ON	1	A518.SPR02
431B	Circlip, Retaining Top & Rev Clutch (1.60mm).....	62-ON	1	TF8.CIR05
433C	Circlip, Retaining Forward Clutch (1.60mm).....	62-ON	1	TF8.CIR05
444K	Circlip - O.D. Direct Retaining... 3-4 Accumulator Spring (3.05mm Wire Size).....	90-ON	1	A518.SPR01
NI	3-4 Accumulator Spring (Sonnax).....	90-ON	1	A518.SPR03
NI	Circlip Front & Rear Drum (1.52mm Thick).....	62-ON	AR	TF8.CIR04
NI	Circlip Front & Rear Drum (1.879mm Thick).....	62-ON	AR	TF8.CIR01
NI	Circlip Front & Rear Drum (2.235mm Thick).....	62-ON	AR	TF8.CIR02
NI	Circlip Front & Rear Drum (2.692mm Thick).....	62-ON	AR	TF8.CIR03

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
FILTERS				
Kit	Filter Kit (727).....	66-ON	1	TF8.FILKIT01
450F	Small Two Hole (Dacron).....	62-65	1	TF8.FIL02
450F	Small Two Hole (Brass).....	62-65	1	TF8.FIL04
450F	Large One Hole (Dacron).....	66-97	1	TF8.FIL01
450F	Large One Hole (Brass).....	66-97	1	TF8.FIL03
450F	Plastic Filter (A518/A618).....	98-ON	1	A518.FIL01
NI	Overdrive Piston Ret Filter.....	92-ON	1	A518.FIL02
BANDS				
500B	Intermediate (Kickdown) Flex ...	62-ON	1	TF8.BAN01
500B	Intermediate (Solid).....	62-ON	1	TF8.BAN02
500B	Intermediate Flex (A518, A618) (53mm Wide Raybestos).....	92-ON	1	TF8.BAN04
501E	Low/Reverse (OEM).....	62-89	1	TF8.BAN13
501E	Low/Reverse (Aftermarket).....	62-89	1	TF8.BAN03
501E	Low/Reverse (Alto).....	62-88	1	TF8.BAN05
501E	Low/Reverse (Use With 152.40mm OD Drum)..	90-91	1	A518.BAN01
501E	Low/Reverse (157.50mm OD Drum).....	91-ON	1	A518.BAN02
501E	Low/Reverse Multi Wrap (A618, 47RH).....	94-ON	1	A518.BAN03
BUSHES				
Kit	Bush Kit (TF8).....	62-70	1	TF8.BK02
Kit	Bush Kit (TF8).....	71-E92	1	TF8.BK01
Kit	Bush Kit (A518).....	94-ON	1	A518.BK01
Kit	Bush Kit Overdrive Only(A518)..	89-ON	1	A500.BK01
550A	Front Pump.....	62-ON	1	TF8.BUS01
551A	Stator Support (Rear).....	62-66	1	TF8.BUS04
551A	Stator Support (Rear).....	67-ON	1	TF8.BUS05
551A	Stator Support (31.75mm I.D.).....	94-ON	1	TF8.BUS07
551A	Stator Support (Sonnax®) (31.75mm I.D.).....	94-ON	1	A618.BUS02
552B	High/Rev Drum (Wide).....	72-ON	1	TF8.BUS02
553C	Input Shaft.....	62-ON	1	TF8.BUS08
554D	Sun Gear Bushing (Front).....	62-ON	1	TF8.BUS06
555D	Sun Gear Bushing (Rear).....	62-ON	1	TF8.BUS06
558H	O.D. Sun gear (W/Flange Front)	89-ON	1	A500.BUS07
559H	O.D. Sun gear (Rear).....	89-ON	1	A500.BUS06
560K	OD Output Shaft Pilot.....	89-ON	1	A518.BUS01
NI	Plastic Bushing for Front Steel Planet (A518 9.398mm)...	90-ON	1	A518.BUS02
NI	Plastic Bushing for Front Steel Planet (A518 7.62mm)....	90-ON	1	A518.BUS03
THRUST WASHERS & BEARINGS				
Kit	Thrust Washer Kit (TF8) (Without Selectives).....	67-90	1	TF8.TK01
Kit	Thrust Washer Kit (TF8) (Without Selectives).....	90-ON	1	TF8.TK02
Kit	Thrust Washer Kit (A518).....	90-ON	1	A518.TK03
Kit	Bearing Kit A518.....	90-ON	1	A500.TWK02
Kit	OD Spring Ret & Torrington Kit (Sonnax).....	88-ON	1	A500.TK01
Kit	Shim Kit Overdrive.....	88-ON	1	A518.TK04
600A	Selective Front Pump (1.09mm).....	62-ON	AR	TF8.THW12
	(1.55mm).....	62-ON	AR	TF8.THW09
	(2.06mm).....	62-ON	AR	TF8.THW01
	(2.59mm).....	62-ON	AR	TF8.THW02

CHRYSLER 727 (TF8) , A518 (46RH, 46RE) A618 (47RH, 47RE, 48RE) TF8 (3 SPEED RWD) A518/A618 (4 SPEED RWD)



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
THRUST WASHERS & BEARINGS Cont...				
602D	Race Output Shaft Washer	76-90	1	TF8.THW05
602D	Output Shaft Race A518 (33mm OD x 8.90mm ID).....	90-ON	1	TF6.TOR01
603D	Thrust Washer Output Shaft (Bronze).....	62-79	1	TF8.THW07
603D	Thrust Washer Output Shaft (3 External Tabs).....	77-90	1	TF8.THW04
603D	Thrust Washer Output Shaft (3 Ext Tabs 1.32mm Thick)	90-ON	1	TF6.THW06
603D	Thrust Washer Output Shaft (3 Ext Tabs 1.727mm Thick)	90-ON	1	TF6.THW07
603D	Thrust Washer Output Shaft (3 Ext Tabs 2.108mm Thick)	90-ON	1	TF6.THW08
604D	Thrust Washer Front & Rear Planet (4 Tabs).....	67-ON	2	TF8.THW08
604D	Thrust Washer Front Planet (5 Tabs A618).....	94-02	1	TF8.THW03
604D	Thrust Washer Front Planet (6 Tabs A618/48RE).....	03-ON	1	A618.THW01
605D	Thrust Washer Planet to Sun Shell (6 Tabs A618).....	94-ON	1	TF8.THW11
607D	Thrust Washer Rear Planet (6 Tabs A618/48RE).....	03-ON	1	A618.THW02
609E	Thrust Washer A518 (Rear Band Drum to Ring Gear).....	92-ON	1	A518.THW01
610H	Thrust Plate Selective OD A518 (3.94mm Thick).....	90-ON	1	A518.THW13
610H	Thrust Plate Selective OD A518 (4.27mm - 4.32mm Thick).....	90-ON	1	A518.THW07
610H	Thrust Plate Selective OD A518 (4.65mm - 4.70mm Thick).....	90-ON	1	A518.THW08
610H	Thrust Plate Selective OD A518 (5.03mm - 5.08mm Thick).....	88-ON	1	A518.THW09
610H	Thrust Plate Selective OD A518 (5.41mm - 5.46mm Thick).....	90-ON	1	A518.THW10
610H	Thrust Plate Selective OD A500 (5.80mm Thick).....	90-ON	1	A518.THW15
610H	Thrust Plate Selective OD A500 (6.17mm Thick).....	90-ON	1	A518.THW16
611H	Thrust Plate & Bearing Assy	88-ON	1	A518.THW04
612K	Spacer Ring A518 (Selective) (4.01mm).....	88-ON	1	A500.THW06
612K	Spacer Ring A518 (Selective) (4.45mm).....	88-ON	1	A500.THW05
612K	Spacer Ring A518 (Selective) (4.90mm).....	88-ON	1	A500.THW04
650G	Bearing Output Shaft TF8.....	62-ON	1	TF8.BE01
653H	Bearing Direct Hub to Piston (97.64mm OD) A518.....	90-ON	1	TF6.TOR02
654K	Bearing OD Cam to O.Shaft (A518).....	88-)N	1	TF6.TOR03
655K	Output Shaft Bearing Front (110mm OD) A518.....	88-ON	1	A518.THW02
656K	Output Shaft Bearing Rear (72.40mm OD) A518.....	88-ON	1	A518.THW03
656K	Bearing Output Shaft Rear (A518 34.93mm ID).....	90-ON	1	A518.THW03
656K	Bearing Output Shaft Rear (A518 31.24mm ID).....	90-ON	1	A518.THW12
ELECTRICAL COMPONENTS				
Klt	External Harness Repair (8 Pin) (A518).....	90-ON	1	A518.ELE03
700E	Neutral Safety Switch (3 Prong Late Short Type).....	69-ON	1	TF8.INH01
700E	Neutral Safety Switch (3 Prong Early Long Type).....	69-ON	1	TF8.INH02

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
ELECTRICAL COMPONENTS Cont...				
700E	Neutral Safety Switch (A518/618, 5 Prong).....	01-ON	1	TF8.INH04
NI	Solenoid Lock Up (727)	86-ON	1	TF6.SOL01
NI	Solenoid L/ Up & 4th (2 Solenoid/3 Prong).....	90-95	1	A518.SOL01
NI	Solenoid L/ Up & 4th (2 Solenoids) (Round / 8 Pin Connector)	96-99	1	A518.SOL06
NI	Solenoid 4th Gear only No L/UP (1Solenoid/2 Prong) ...	89-95	1	A518.SOL05
NI	Solenoid Governor Pressure (2 Prong Connector Jeep).....	93-ON	1	A518.SOL03
NI	Solenoid L/ Up & 4th (2 Solenoids) (Round / 8 Pin Connector)	00-ON	1	A518.SOL08
NI	Solenoid Upgrade Kit (2 Sol with Gov Press Sensor)..	89-95	1	A518.SOL04
NI	Governor Pressure Sensor (3 Pin)	93-ON	1	A518.ELE01
NI	Governor Pressure Sensor (4 Pin)	96-99	1	A518.ELE02
NI	Governor Pressure Sensor (4 Pin Black Plastic Type Includes Temp Sensor)	00-ON	1	A518.SOL07
NI	Input Speed Sensor	89-ON	1	A604.ELE02
NI	Output Speed Sensor	90-ON	1	A604.ELE01
VALVE BODY PARTS				
750F	Valve Body, Rebuilt (A518 Various) (Details Required)	90-ON	1	A518.VBxx
Kit	Shift Kit (Transgo®) TF8/727	62-ON	1	TF8.SK01
Kit	Shift Kit (Transgo® Junior) (A518, A618)	88-02	1	A500.SK01
Kit	Shift Kit (Transgo® Junior) (Diesel A518, A618)	90-03	1	A518.SK01
Kit	Shift Kit (Transgo® Junior) (Diesel A618 (48RE)).....	03-ON	1	A618.SK01
Kit	Shift Kit (Heavy Duty & High Performance) (A518, A618)	90-02	1	A518.SK03
Kit	Superior UV Shift Kit (A518)	88-ON	1	A500.SK02
Kit	Reprogramming Kit (Transgo Competition) TF8/727	62-ON	1	TF8.SK02
Kit	Reprogramming Kit (Transgo Tow & Go) TF8/727	62-ON	1	TF8.SK03
Kit	Reprogramming Kit(Transgo) (Stick Shift-Full Race) TF8/727.	62-ON	1	TF8.SK04
Kit	Shift Correction Kit (Superior) (Reg. HD or Extr. HD) TF8/727.	62-94	1	TF8.SK05
Kit	Throttle Valve Kit TF6 & A500 (Sonnax®).....	70-ON	1	TF8.VA01
Kit	Oversize Solenoid Switch Valve Plug Kit (Requires A518.VA06 Reamer) (Sonnax® Click Here for Info) ...	90-ON	1	A518.VA05
Kit	Reamer for A518.VA05 (Sonnax®).....	90-ON	1	A518.VA06
Kit	Governor Bore Plug Kit (Sonnax® Click Here for Info) ...	70-ON	1	TF8.VA05
Kit	Oversized Throttle Valve Kit (Updated) (Requires Tool Kit TF8.VA09 & Valve Body Fixture AG4.VA05) (Sonnax® Click Here for Info) ...	70-ON	1	TF8.VA08
Kit	Tool Kit for TF8.VA08 (Sonnax®).....	70-ON	1	TF8.VA09
NI	4 Spooled Switch Valve Direct Replacement (Sonnax® Click Here for Info) ...	62-ON	1	A518.VA01
NI	4 Spooled Switch Valve Direct Oversized (Requires Tool A500.VA04) (Sonnax® Click Here for Info) ...	62-ON	1	A500.VA03

CHRYSLER 727 (TF8) , A518 (46RH, 46RE) A618 (47RH, 47RE, 48RE) TF8 (3 SPEED RWD) A518/A618 (4 SPEED RWD)



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
VALVE BODY PARTS Cont...				
NI	Toolkit for A500.VA03 (Sonnax®).....	62-ON	1	A500.VA04
NI	Manual Valve TF6 & A500 (Sonnax®).....	70-ON	1	TF8.VA03
NI	Pressure Regulator Valve TF8 & A518 (Sonnax®).....	70-ON	1	TF8.VA04
NI	Lube Regulated Pressure Regulator Valve TF8 (Sonnax® Click for Info)	62-77	1	TF8.VA07
NI	Plate, Universal Valve Body to Case w/o Lock-up Boost Tube..	90-ON	1	A518.VB01
NI	Plate, Universal Valve Body to Case, w/ Lock-up Boost Tube...	90-ON	1	A518.VB02
Kit	Oversized Pressure Regulator Valve (Requires A518.TOOL02 Tool Kit & AG4.VA05 Valve Body Reaming Fixture) (Sonnax® Click Here for Info) ...	62-ON	1	A518.VA04
Kit	Oversized Lube Regulated PR Valve & Line/TV Pressure Plug (Requires A518.TOOL02 Tool Kit & AG4.VA05 Valve Body Reaming Fixture) (Sonnax® Click Here for Info) ...	62-ON	1	A518.VA07
Kit	Tool Kit for A518.VA04 & A518.VA07 (Sonnax® Click Here for Info) ...	62-ON	1	A518.TOOL02
Kit	Line Pressure Plug & Sleeve Kit (6.70mm Dia) (Sonnax® Click Here for Info) ...	62-ON	1	A518.VA03
Kit	Throttle Valve Kit (Sonnax® Click Here for Info) ...	62-ON	1	TF8.VA11
Kit	Neutral Safety Back-up Insulator (Sonnax® Click here for Info) .	70-02	1	A500.VA02
Kit	Neutral Safety Back-up Insulator (Sonnax® Click here for Info) .	01-ON	1	A500.VA05
HARD PARTS				
Kit	Accumulator Repair Kit (Sonnax® Click Here for Info) ...	62-ON	1	TF8.ACC01
800A	Pump Assy Non Lock Up	62-70	1	TF8.PUM09
800A	Pump Assy Non Lock Up (31mm Turb Rings No Ring On Forward Clutch Drum).....	71-77	1	TF8.PUM04
800A	Pump Assy Lock Up (With 31mm Turbine Rings)	78-ON	1	TF8.PUM02
800A	Pump Assy Non Lock Up (31mm Turb Rings 1 Ring On Forward Clutch Drum).....	78-ON	1	TF8.PUM05
800A	Pump Assy Non Lock Up (31mm Turb Rings 1 Ring On Forward Clutch Drum 10 Lobe)	89-ON	1	TF8.PUM07
800A	Pump Assy Non Lock Up (31mm Turb Rings 1 Ring On Forward Clutch Drum 11 Lobe).	90-ON	1	TF8.PUM08
800A	Pump Assy Lock Up (31.75mm Turbine Rings)	94-ON	1	TF8.PUM03
800A	Pump Assy Non Lock Up (31.75mm Turb Rings 1 Ring On Forward Clutch Drum).....	94-ON	1	TF8.PUM06
800A	Pump Assy Lock Up (A618/48RE) (10 Lobe Inner Gear)	03-ON	1	TF8.PUM10
801A	Pump Gear Set (.747" Thick)....	62-ON	1	TF8.PUM01
801A	Pump Gear Set (12 Lobe Outer, 11 Lobe Inner).	90-ON	1	A518.PUM02
803B	High Reverse Clutch Drum (4 Plate Wide Bushing)	71-ON	1	TF8.DRU02
803B	High Reverse Clutch Drum (A618 48RE) (5 Plate Retos 3 & 4 Clutch)	03-ON	1	A518.DRU14
805B	Piston Spring & Retainer (Rear Clutch).....	62-ON	1	TF8.SPR01

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
HARD PARTS Cont...				
807C	Hub, Direct Clutch (A618/48RE)03-ON		1	A618.HUB01
808C	Rear Clutch Diaphragm Spacer	62-ON	1	TF8.SP01
809D	Front Planet 4 Pin	65-75	1	TF8.PL01
809D	Front Planet 3 Pin	76-95	1	TF8.PL03
809D	Front Planet 5 Pin Steel (A518 / A618)	94-95	1	A518.PL01
809D	Front Planet 5 Pin Aluminium (A518 / A618)	94-95	1	A518.PL02
810D	Ring Gear Front Planet	65-95	1	TF8.PL05
NI	Planetary, Sun & Ring Gear Set Overdrive (5 Pinoin Late Pitch) A518	90-ON	1	A518.PLK04
813D	Sun Gear & Shell Assy (3 Tab Washer Type).....	62-95	1	TF8.POT01
813D	Sun Gear & Shell Assy (A518/618) (6 Tab Washer Type).....	94-02	1	TF8.POT02
814D	Rear Planet 3 Pin.....	65-95	1	TF8.PL06
814D	Rear Planet 4 Pin.....	68-95	1	TF8.PL02
814D	Rear Planet 6 Pin (A618 Steel).	95-ON	1	A518.PL12
815D	Ring Gear Rear Planet.....	65-02	1	TF8.PL07
816E	Reverse Drum 727/A518 (12 Roller 152.40mm OD).....	62-89	1	TF8.DRU01
816E	Reverse Drum 727/A518 (14 Roller 157.50mm OD).....	91-92	1	A518.DRU04
816E	Reverse Drum 727/A518 (14 Roller 157.50mm OD) (Washer Type).....	93-ON	1	A518.DRU05
817E	Low OWC Spring & Roller Kit ...	62-90	1	TF8.OWC02
817E	Low OWC Roller Clutch Kit (Plastic Cage 14 Element)	91-ON	1	A518.OWC01
818E	Low OWC Inner Race.....	62-90	1	TF8.OWC03
818E	Low OWC Inner Race Sonnax (Slide On Type 46RH/RE).....	90-ON	1	A518.OWC03
818E	Low OWC Inner Race Sonnax (Press On Type TF8)	62-90	1	A518.OWC04
821E	Low OWC Bolt in Cam Kit (14 Roller)	91-ON	1	TF8.OWC05
821E	Low OWC Bolt in Cam Kit (12 Roller)	62-90	1	TF8.OWC01
821E	Low OWC Bolt in Cam Kit (14 Roller)	91-ON	1	A518.OWC05
823E	Output Support (4 Bolt) TF8.....	62-ON	1	TF8.SUP01
823E	Output Support (6 Bolt) TF8 (2 Groove for Washer)	90-ON	1	TF8.SUP04
825E	Governor Assembly (Large Valve 25.45mm OD)	62-ON	1	TF8.GOV01
826E	Output Shft 4WD (419.10mm) ..	76-79	1	TF8.SH02
826E	Intermediate Shaft (A518).....	90-ON	1	A518.SH01
NI	Extension Shaft (Range Rover) All		1	TF8.SH01
NI	Strut Assy Reverse Band.....	62-ON	1	TF8.STR01
829F	Front Servo Piston Cover (Sonnax® Click Here for Info) ...	71-ON	1	TF8.SER05
831F	1-2 Accumulator Assembly (Plastic)	62-ON	1	TF8.SER04
832F	Rear Servo Piston Turned Billet (Sonnax)	62-ON	1	TF8.SER01
832F	Rear Servo (Superior® Super Servo) 71.42mm Dia. This newly designed piston is much wider and uses a Teflon support ring along with lip seal to create a completely stable piston. This piston will not flip in the bore.	62-ON	1	A518.SER01
832F	Rear Servo Piston A618t (62.48mm OD)	94-ON	1	TF8.SER03
833F	Reverse Servo Piston Plug Kit (Sonnax® Click Here for Info) ...	62-ON	1	TF8.SER06
835G	Overdrive Housing (A518) (2WD Without Speed Sensor)...	90-ON	1	A518.HO01

CHRYSLER 727 (TF8) , A518 (46RH, 46RE) A618 (47RH, 47RE, 48RE) TF8 (3 SPEED RWD) A518/A618 (4 SPEED RWD)



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
HARD PARTS Cont...				
836H	Overdrive Piston Housing (Two Slot With Gov Holes).....	90-ON	1	A518.DRU07
836H	Overdrive Piston Housing (Without Gov Holes).....	96-ON	1	A518.DRU06
836H	Oversize Overdrive Piston Housing (Sonnax® Universal, Requires Machining) (Click Here for Information).....	90-ON	1	A518.DRU12
837H	Piston (Overdrive) A518.....	90-ON	1	A518.PIS01
840K	Overdrive Planetary (5 Pinion W/ 15° Pitch) A518.....	94-ON	1	A518.PL06
840K	Overdrive Planetary (5 Pinion W/ 22° Pitch) A518.....	90-93	1	A518.PL07
840K	Overdrive Planetary (4 Pinion W/ 22° Pitch) A518.....	90-93	1	A518.PL03
841K	One Way Clutch Inner Cam (Overdrive) A518.....	90-ON	1	A518.OWC06
842K	One Way Clutch Spring & Roller Kit (Overdrive) A518.....	91-ON	1	A518.OWC02
843K	Drum,Overdrive Clutch (6 Plate Type).....	90-ON	1	A518.DRU10
843K	Drum,Overdrive Clutch (8 Plate Type).....	90-ON	1	A518.DRU11
844K	Overdrive Ring Gear (With 22° Pitch) A518.....	90-93	1	A518.PL04
844K	Overdrive Ring Gear (With 15° Pitch) A518.....	94-ON	1	A518.PL05
845K	Planetary Kit Overdrive (4 Pinion Late Pitch) A518	90-ON	1	A518.PLK02
845K	Planetary Kit Overdrive (5 Pinion Late Pitch) A518	90-ON	1	A518.PLK03
845K	Planetary Kit Overdrive Without Bearings (5 Pinion Late Pitch) A518	90-ON	1	A518.PLK05
846K	Output Shaft 2WD A518 (Without Gov Drive Slot)	90-ON	1	A518.SH02
846K	Output Shaft 4WD A518 (279.40mm O. D. Housing With Long Spline)	90-ON	1	A518.SH03
849K	Output Shaft 4WD A518 (229.235mm Long With 36.40mm Key Slot)	90)-ON	1	A518.SH04
SPECIAL ITEMS				
NI	Drive Plate 279.40mm Conveter (Unevenly Spaced Crank Holes)		1	TF8.FP01
NI	Drive Plate 279.40mm Conveter (Evenly Spaced Crank Holes)...		1	TF8.FP02
NI	Drive Plate 304.80mm Conveter (Unevenly Spaced Crank Holes)		1	TF8.FP03
NI	Drive Plate 304.80mm Conveter (Evenly Spaced Crank Holes)...		1	TF8.FP04
NI	Shim Kit Rear Planet End Play (10)		1	TF8.THW06
NI	Input Shaft Pilot & Endplug Kit..	88-ON	1	A518.VA02
TOOLS & MANUALS				
NI	ATSG Manual (TF8 / 727).....	62-ON	1	TF8.MAN01
NI	ATSG Manual (A500, A518).....	90-ON	1	A518.MAN01
NI	ATSG Manual (46/47/48RE)	96-ON	1	A518.MAN02
NI	A518 Spragg Insallation Tool	90-ON		A518.TOOL01
<p>Click here to view special tools for this transmission</p>				

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
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