

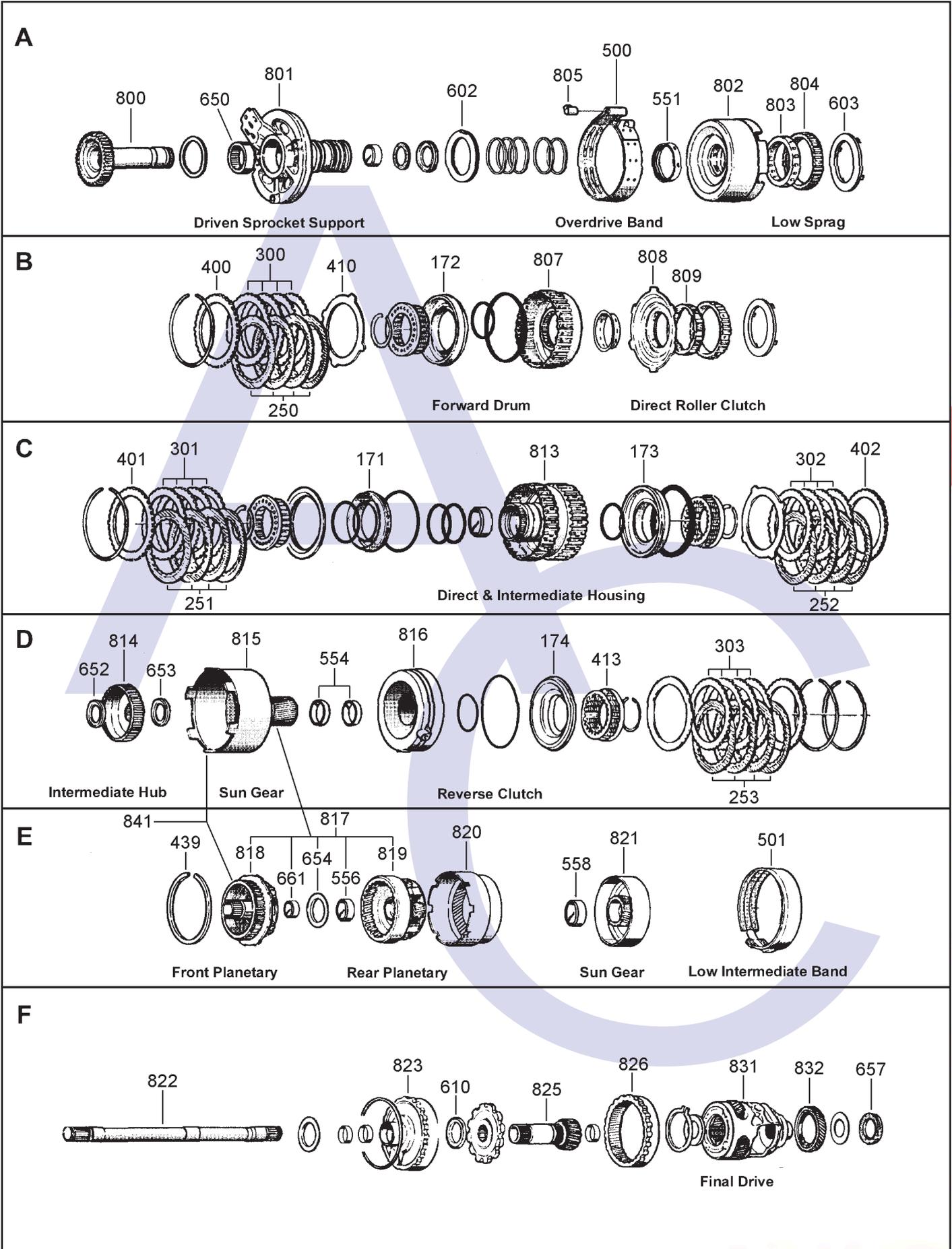
# AXOD 86-90, AXODE (AX4S) 91-Up, AX4S 94-Up 4 SPEED FWD (Hydraulic & Electronic Control) 17 Bolt Pan



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



# AXOD 86-90, AXODE (AX4S) 91-Up, AX4S 94-Up 4 SPEED FWD (Hydraulic & Electronic Control) 17 Bolt Pan

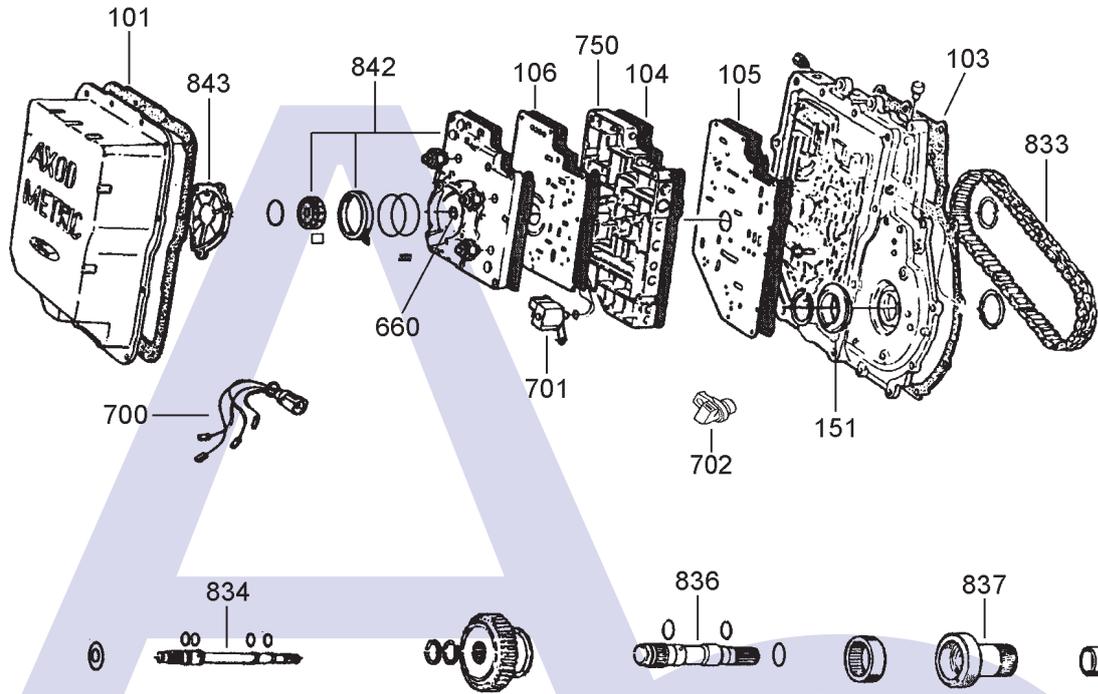


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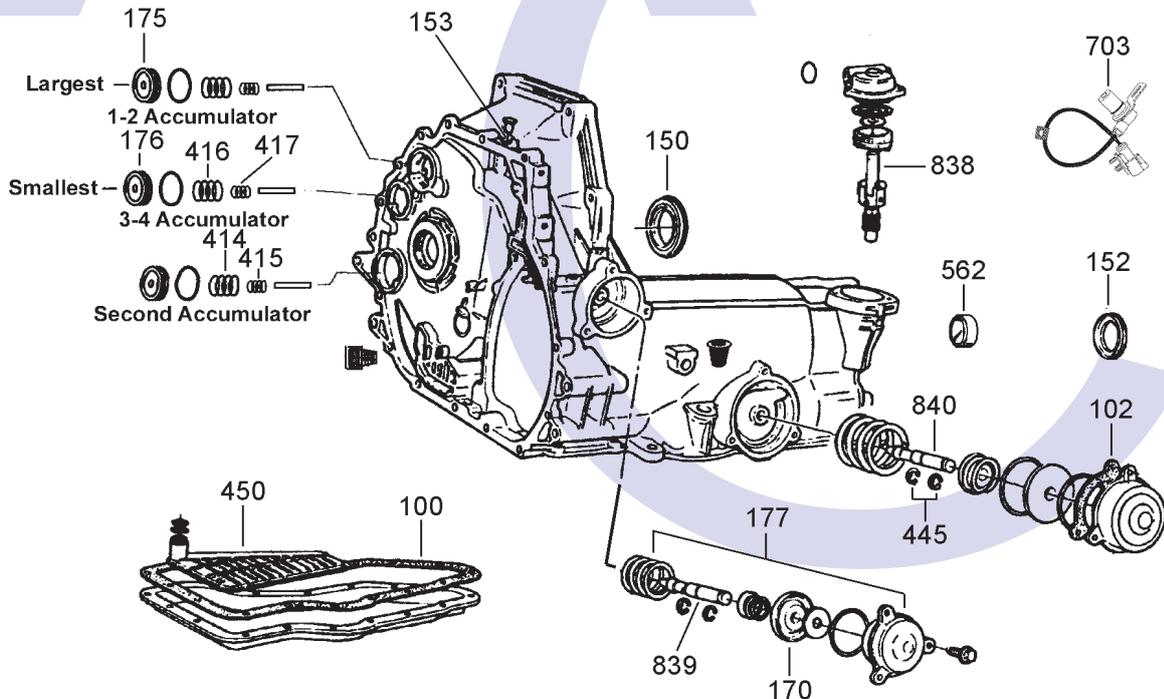


THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

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# AXOD 86-90, AXODE (AX4S) 91-Up, AX4S 94-Up 4 SPEED FWD (Hydraulic & Electronic Control) 17 Bolt Pan



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>KITS</b>				
Kit	Super Overhaul Kit (AXOD).....	86-90	1	AXOD.SOHK01
Kit	Overhaul Kit (AXOD) (Transtec).....	86-90	1	AXOD.OHK01
Kit	Overhaul Kit (AXOD) (Precision).....	86-90	1	AXOD.OHK51
Kit	Overhaul Kit (AXOD) (Precision With 13 Check Balls).....	86-90	1	AXOD.OHK52
Kit	Overhaul Kit (AXODE).....	91-98	1	AXODE.OHK01
Kit	Overhaul Kit (AXODE, AX4S) (Precision).....	91-92	1	AXODE.OHK51
Kit	Overhaul Kit (AX4S).....	99-ON	1	AXODE.OHK02
<b>GASKETS</b>				
100H	Lower Pan Gasket.....	86-ON	1	AXOD.GAS01
101G	Valve Body Cover Gasket (Cork).....	86-95	1	AXOD.GAS02
101G	Valve Body Cover Gasket (Fibre).....	86-95	1	AXOD.GAS03
102H	Low & Intermediate Servo Cover Gasket.....	86-ON	1	AXOD.GAS05
103G	Chain Cover Gasket.....	86-ON	1	AXOD.GAS06
104G	Valve Body to Separator Plate (AXODE Green Stripe).....	91-93	1	AXODE.GAS04
105G	Separator Plate to Case Cover (AXODE Orange Stripe).....	91-93	1	AXODE.GAS05
105G	Bonded Separator Plate to Case Cover (Taurus SHO 3.2L ID #31).....	94-95	1	AXODE.SP01
105G	Bonded Separator Plate to Case Cover (Taurus, Sable 3.0L ID #40).....	94-95	1	AXODE.SP02
105G	Bonded Separator Plate to Case Cover (Taurus, Sable, Continental 3.8L ID #41).....	94-95	1	AXODE.SP03
105G	Bonded Separator Plate to Case Cover (All 3.0L ID #42).....	96-97	1	AXODE.SP04
105G	Bonded Separator Plate to Case Cover (All 3.8L ID #47).....	96-97	1	AXODE.SP05
105G	Bonded Separator Plate to Case Cover (Winstar 3.0L ID #53).....	94-95	1	AXODE.SP06
105G	Bonded Separator Plate to Case Cover (Winstar 3.8L ID #58).....	94-95	1	AXODE.SP07
105G	Bonded Separator Plate to Case Cover (All 3.0L & 3.8L ID #98).....	1998	1	AXODE.SP08
105G	Bonded Separator Plate to Case Cover (All 3.0L & 3.8L ID #99).....	1999	1	AXODE.SP09
105G	Bonded Separator Plate to Case Cover (Taurus, Sable 3.0L ID #00).....	00-ON	1	AXODE.SP10
106G	Bonded Separator Plate to Oil Pump (Taurus, Sable, Continental ID #AH).....	94-95	1	AXODE.SP11
106G	Bonded Separator Plate to Oil Pump (Winstar, Taurus, Sable ID #51).....	95-ON	1	AXODE.SP12
106G	Bonded Separator Plate to Oil Pump (Winstar, Taurus, Sable ID #99).....	99-ON	1	AXODE.SP13
<b>RUBBER COMPONENTS</b>				

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>METAL CLAD SEALS</b>				
150H	Converter Hub.....	86-ON	1	AXOD.MCS01
151G	Axle Seal (L/Hand).....	86-ON	1	AXOD.MCS02
152H	Axle Seal (R/Hand).....	86-ON	1	AXOD.MCS02
153H	Manual Shaft Seal.....	86-ON	1	AXOD.MCS03
NI	Cup Plug Seal - Rear Lube Feed Pipe (Pink).....	93-ON	1	AXODE.MCS04
<b>PISTONS</b>				
170H	Overdrive Servo Moulded (57.80mm OD x 12.70mm ID)....	86-97	1	AXOD.PIS06
170H	Overdrive Servo Moulded (57.80mm OD x 9.78mm ID).....	98-ON	1	AXODE.PIS06
171C	Direct Clutch (Alum).....	86-94	1	AXOD.PIS02
171C	Direct Clutch (Moulded AX4S) ..	94-ON	1	AXODE.PIS01
172B	Forward Clutch (Moulded).....	86-94	1	AXOD.PIS05
172B	Forward Clutch (Moulded AX4S).....	94-ON	1	AXODE.PIS02
172B	Forward Clutch (Moulded AX4S) (17.27mm High Winstar 3.8Ltr) ..	98-ON	1	AXODE.PIS07
173C	Intermediate Clutch (Alum).....	86-94	1	AXOD.PIS03
173C	Intermediate Clutch (Moulded AX4S).....	94-ON	1	AXODE.PIS03
174D	Reverse Clutch.....	86-ON	1	AXOD.PIS07
175H	1-2 Accumulator Piston.....	86-ON	1	AXOD.PIS01
176H	3-4 Accumulator Piston.....	86-ON	1	AXOD.SER02
177H	Overdrive Servo Assy (Complete).....	86-ON	1	AXOD.SER01
NI	Intermediate Balance Piston.....	94-ON	1	AXODE.PIS09
<b>SHAFT SEALING RINGS</b>				
Kit	Sealing Ring Kit.....	86-)N	1	AXOD.SRK01
<b>FRICITION PLATES</b>				
Kit	Friction Kit (AXOD) (Alto).....	86-90	1	AXOD.FRK51
Kit	Friction Kit (Atermarket).....	92-ON	1	AXOD.FRK02
Kit	Friction Kit (AXODE) (Alto).....	92-98	1	AXODE.FRK51
Kit	Friction Kit (AXODE) (Alto).....	99-ON	1	AXODE.FRK52
250B	Forward Clutch (146mm OD x 1.70mm x 52T) ..	86-91	4	AXOD.FRP01
250B	Forward Clutch (146mm OD x 1.65mm x 57T) ..	92-ON	4	AXOD.FRP02
251C	Direct Clutch (146mm OD x 1.65mm x 63T) ..	86-ON	4	AXOD.FRP03
251C	Direct Clutch High Energy (146mm OD x 1.65mm x 63T) ..	86-ON	4	AXOD.FRP04
252C	Intermediate Clutch (146mm OD x 1.65mm x 63T) ..	86-ON	5	AXOD.FRP03
252C	Intermediate Clutch High Energy (146mm OD x 1.65mm x 63T) ..	86-ON	5	AXOD.FRP04
253D	Reverse Clutch (151.90mm OD x 1.70mm x 49T) ..	86-ON	4	AXOD.FRP05
<b>STEEL PLATES</b>				
Kit	Steel Plate Kit (AXOD) (Alto) ....	86-90	1	AXOD.STK51
Kit	Steel Plate Kit.....	92-ON	1	AXOD.STK02
Kit	Steel Plate Kit (AXODE) (Alto) ..	92-98	1	AXODE.STK51
Kit	Steel Plate Kit (AXODE) (Alto) ..	99-ON	1	AXODE.STK52
300B	Forward Clutch (119.38mm ID x 1.78mm x 34T) ..	86-91	4	AXOD.STP01

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ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>STEEL PLATES Cont...</b>				
300B	Forward Clutch (125.35mm ID x1.78mm x34T) . 92-ON		4	<b>AXOD.STP02</b>
301C	Direct Clutch (119.38mm ID x1.78mm x34T) . 86-ON		4	<b>AXOD.STP01</b>
302C	Intermediate Clutch (119.38mm ID x2.30mm x34T) . 86-87		5	<b>AXOD.STP03</b>
302C	Intermediate Clutch (119.38mm ID x1.78mm x34T) . 88-ON		5	<b>AXOD.STP01</b>
303D	Reverse Clutch (121.90mm ID x1.73mm x54T) . 86-ON		4	<b>AXOD.STP04</b>

<b>PRESSURE PLATES</b>				
400B	Forward Clutch (7.20mm x 34T).....	86-91	1	<b>AXOD.PP04</b>
400B	Forward Clutch (34T) .....	91-ON	1	<b>AXOD.PP05</b>
401C	Direct Clutch (4.06mm x 34T).....	86-ON	1	<b>AXOD.PP01</b>
402C	Intermediate Clutch (4.83mm Stepped x 34T) .....	86-87	1	<b>AXOD.PP02</b>
402C	Intermediate Clutch (3.18mm Stepped x 34T) .....	88-ON	1	<b>AXOD.PP03</b>

<b>SPRINGS &amp; CIRCLIPS</b>				
Kit	Circlips (Complete Set).....	86-ON	1	<b>AXOD.CIR10</b>
410B	Wave Spring - Forward Clutch (120mm ID x 1.50mm x 21T) ....	86-88	1	<b>AXOD.DIA01</b>
410B	Wave Spring - Forward Clutch (120mm ID x 1.80mm x 21T) ....	89-91	1	<b>AXOD.DIA02</b>
410B	Wave Spring - Forward Clutch (125mm ID x 2.00mm x 21T) ....	92-ON	1	<b>AXOD.DIA03</b>
413D	Return Spring Assy (Reverse Clutch).....	86-ON	1	<b>AXOD.SPR01</b>
414H	Spring - 2nd Accumulator Outer (Red 37.72mm OD).....	86-ON	1	<b>AXOD.SPR02</b>
415H	Spring - 2nd Accumulator Inner (Blue 25.91mm OD).....	86-ON	1	<b>AXOD.SPR03</b>
416H	Spring, 3-4 Accumulator Outer (Green).....	86-ON	1	<b>AXOD.SPR04</b>
417H	Spring, 3-4 Accumulator Inner (Green).....	86-ON	1	<b>AXOD.SPR05</b>
439E	Circlip - Front Planet to Rear Ring gear (Sonnax Heavy Duty).....	86-ON	1	<b>AXOD.CIR01</b>
445H	Clip, Retaining, Low/Int Servo... ..	86-ON	2	<b>AXODE.CIR02</b>
NI	Spring, Main Pressure Regulator (AXOD) (Sonnax® <a href="#">Click here for Info</a> ) ...	86-ON	1	<b>AXOD.SPR06</b>

<b>FILTERS</b>				
450H	Filter AXOD, AXODE (Short Orange Seal).....	86-94	1	<b>AXOD.FIL01</b>
450H	Filter AXAS Deep Pan (Long Orange Seal) .....	93-95	1	<b>AXODE.FIL02</b>
450H	Filter AXAS (Green Multi Lip Seal).....	96-ON	1	<b>AXODE.FIL03</b>
NI	Screen Assy - Solenoid AXOD (In Valve Body).....	86-ON	1	<b>AXODE.FIL05</b>
NI	Screen Assy - Solenoid AXODE (In Valve Body).....	91-ON	2	<b>AXODE.FIL05</b>

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>BANDS</b>				
500A	Overdrive Band.....	86-ON	1	<b>AXOD.BAN01</b>
501E	Low & Intermediate .....	86-94	1	<b>AXODE.BAN02</b>
501E	Low & Intermediate.....	95-97	1	<b>AXODE.BAN03</b>
501E	Low & Intermediate.....	98-ON	1	<b>AXODE.BAN04</b>

<b>BUSHINGS</b>				
Kit	Bush Kit AXOD & AXODE.....	86-94	1	<b>AXOD.BK01</b>
Kit	Bush Kit AXODE & AX4S.....	94-ON	1	<b>AXODE.BK01</b>
551A	Overdrive Drum.....	86-ON	1	<b>AXOD.BUS11</b>
554D	Sun Gear & Shell .....	94-ON	1	<b>AXOD.BUS03</b>
556E	Rear Planetary.....	86-ON	1	<b>AXOD.BUS07</b>
558E	Sun Gear/Low & Int Band Drum (Bore ID 50.17mm) .....	86-92	1	<b>AXOD.BUS04</b>
562H	Case Bush .....	86-ON	1	<b>AXOD.BUS09</b>
NI	Sleeve - Valve Body/Pump Shaft Replacement (21.59mm ID).....	86-ON	1	<b>AXOD.BUS08</b>

<b>THRUST WASHERS &amp; BEARINGS</b>				
Kit	Thrust Washer Kit (7 Plastic) ....	86-ON	1	<b>AXOD.TWK01</b>
Kit	Bearing Kit (9 Bearings).....	86-ON	1	<b>AXOD.TWK02</b>
602A	Thrust Washer - Driven Sprocket Support to Band Drum (66.29mm ID x 2.24mm 1 Tab) .	86-ON	AR	<b>AXOD.THW04</b>
602A	Thrust Washer - Driven Sprocket Support to Band Drum (66.29mm ID x 2.49mm 1 Tab) .	86-ON	AR	<b>AXOD.THW05</b>

<b>THRUST WASHERS &amp; BEARINGS Cont...</b>				
602A	Thrust Washer - Driven Sprocket Support to Band Drum (66.29mm ID x 2.72mm 1 Tab) .	86-ON	AR	<b>AXOD.THW06</b>
602A	Thrust Washer - Driven Sprocket Support to Band Drum (66.29mm ID x 2.90mm 1 Tab) .	86-ON	AR	<b>AXOD.THW07</b>
603A	Forward Clutch Drum to Low Sprag 1.65mm (4 Tab).....	86-ON	1	<b>AXOD.THW18</b>
603A	Forward Clutch Drum to Low Sprag 1.55mm (4 Tab).....	86-ON	1	<b>AXOD.THW19</b>
610F	Shim - Park Gear to Sun Gear Supp (62.36mm x 35.31mm).....	86-ON	1	<b>AXOD.THW08</b>
650A	Bearing Drive Sprocket Support.....	86-ON	1	<b>AXOD.THW13</b>
652D	Bearing - Intermediate Clutch to Clutch Housing (58.14mm x 38.05mm).....	86-ON	1	<b>AXOD.THW09</b>
653D	Bearing - Sun Shell to Int Clutch Hub (58.14mm x 38.05mm).....	86-ON	1	<b>AXOD.THW09</b>
654E	Bearing - Front to Rear Planet (66mm OD) .....	86-ON	1	<b>AXOD.THW03</b>
656F	Bearing - Final Drive to Final Drive Sun Gear .....	86-ON	1	<b>AXOD.THW12</b>
657F	Bearing - Final Drive to Case (63.50mm x41.66mm x7.62mm).....	86-ON	1	<b>AXOD.THW11</b>
660G	Pump Shaft Support Bearing (1.60mm Taller Than OEM).....	86-ON	1	<b>AXOD.THW01</b>
660G	Pump Shaft Support Bearing (Sonnax) .....	86-ON	1	<b>AXOD.THW15</b>
661E	Needle Bearing Fwd Planetary (Sonnax Replacement) .....	86-ON	1	<b>AXOD.THW17</b>

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ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>ELECTRICAL COMPONENTS</b>				
700G	Case Connector 6 Pin Black (With 3 Internal Connections) ...	91-92	1	AXODE.ELE01
700G	Case Connector 9 Pin Violet (With 6 Internal Connections) ...	93-ON	1	AXODE.ELE02
NI	Manual Lever Position Sensor ..	93-ON	1	AXODE.ELE03
NI	Manual Lever Position Sensor ..	95-97	1	AXODE.ELE05
NI	Manual Lever Position Sensor (10 Pin Connector).....	98-02	1	AXODE.ELE06
NI	Trans Oil Temp Sensor .....	91-97	1	AXODE.ELE04
NI	EPC Solenoid (White Conn) .....	91-ON	1	AXODE.SOL01
701G	Lock Up Solenoid With 2 'O' rings (PWM White Conn).....	91-96	1	AXODE.SOL02
701G	Lock Up Solenoid With 2 'O' rings (PWM Blue Conn).....	97-ON	1	AXODE.SOL05
701G	Lock Up Solenoid On/Off Type (With One 19.56mm 'O' ring) ....	1991	1	AXODE.SOL03
702G	Input Speed Sensor (TSS).....	91-ON	1	AXODE.ELE07
703G	Output Speed Sensor (With 33cm Harness) .....	99-ON	1	AXODE.ELE08
NI	Shift Solenoid (1-2, 2-3, 3-4).....	91-ON	3	AXODE.SOL04
NI	External Harness (10 Pin).....	91-ON	1	AODE.ELE08
NI	External Harness Repair, Top Connector, AXODE (AX4S)(Rostra).....	93-ON	1	AODE.ELE10
<b>VALVE BODY PARTS</b>				
Kit	Shift Kit AXOD (Transgo).....	86-ON	1	AXOD.SK01
Kit	Shift Kit AXODE & AX4S.....	91-99	1	AXODE.SK01
Kit	Shift Correction Package AXODE (Superior).....	91-ON	1	AXODE.SK02
Kit	Boost Valve & Sleeve 3.8 & 4.6 Ltr (Sonnax Replacement) .....	86-ON	1	AXOD.VA01
Kit	Sleeve & Bypass Valve Assy (Sonnax AXOD Only) .....	86-90	1	AXOD.VA02
Kit	Boost Valve & Sleeve 3.0 Ltr (Sonnax Replacement) .....	86-ON	1	AXOD.VA04
Kit	Sleeve & Bypass Valve Assy (Sonnax AXODE & AX4S Only) .....	91-ON	1	AXODE.VA01
Kit	Bypass Clutch Control Valve (Sonnax AXODE&AX4S) .....	91-ON	1	AXODE.VA07
Kit	Reamer for AXODE.VA07 .....	91-ON	1	AXODE.VA08
Kit	Pressure Regulator Valve Oversize (Sonnax® Requires Tool AXODE.VA14) ( <a href="#">Click Here for More Info</a> ).....	91-ON	1	AXODE.VA13
Kit	Tool Kit for AXODE.VA13 (Sonnax®).....	91-ON	1	AXODE.VA14
750G	Valve Body Assy Less Pump (AXODE) .....	91-ON	1	AXODE.VB01
NI	Screen Assy - Solenoid AXOD (In Valve Body).....	86-ON	1	AXODE.FIL05
NI	Screen Assy - Solenoid AXODE (In Valve Body).....	91-ON	2	AXODE.FIL05
NI	Manual Control Valve (Sonnax) .....	86-ON	1	AXOD.VA03
NI	Sonnax Low Radius Relief Valve (Replacement Qty 10).....	86-ON	AR	AXOD.VA05
NI	3-2 Shift Timing Valve Saver Cap (Sonnax 5x Caps & ret Clips) (AXODE & AX4S).....	91-ON	AR	AXODE.VA02
NI	Bore Sizing Tool - Forward Control Valve (Sonnax AXODE&AX4S) .....	91-ON	AR	AXODE.VA06
NI	3-2 Valve Retaining Clip x 10....	86-ON	AR	AXOD.RET01
NI	Spring, Main Pressure Regulator (AXOD) (Sonnax® <a href="#">Click here for Info</a> ) ...	86-ON	1	AXOD.SPR06
NI	Boost Valve (Factory Style).....	86-ON	1	AX4N.VA06

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>HARD PARTS</b>				
800A	Driven Sprocket 3.0Ltr (36T Narrow Chain) .....	86-95	1	AXOD.GE03
801A	Driven Sprocket Support Assy ..	86-ON	1	AXOD.SUP02
802A	Overdrive Drum (6 Lugs) .....	86-ON	1	AXOD.DRU02
803A	Low One Way Clutch (26 Element) .....	86-ON	1	AXOD.OWC01
804A	Outer Race Low One way Clutch (116.21mm OD) .....	86-91	1	AXOD.OWC03
804A	Outer Race Low One way Clutch (122.56mm OD) .....	92-ON	1	AXOD.OWC04
805A	Plastic Band Anchor.....	86-90	1	AXOD.STR01
807B	Forward Clutch Drum.....	86-ON	1	AXOD.DRU01
808B	Race - Inner Dir Overrun Clutch	94-ON	1	AXODE.OWC02
809B	Sprag - Direct Overrun Clutch AXOD (Plastic Cage 14.57mm Thick) ..	86-ON	1	AXODE.OWC01
809B	Sprag - Direct Overrun Clutch AXOD (Metal & Plastic Cage 12.35mm Thick) .....	86-ON	1	AXOD.OWC02
813C	Direct/Intermediate Drum (108mm Tall, 13mm Spline Length) (Steel Piston Type).....	86-ON	1	AXOD.DRU03
813C	Direct/Intermediate Drum (112mm Tall, 10mm Spline Length) (Bonded Piston Type) .....	86-ON	1	AXODE.DRU05
814D	Hub - Intermediate Clutch (Overall Hight 40.13mm with 20.32mm Splines).....	88-93	1	AXOD.HUB01
814D	Hub - Intermediate Clutch (Overall Hight 40.13mm with 22.23mm Splines).....	94-ON	1	AXOD.HUB02
815D	Front Sun Gear & Shell (6 Drive Tangs & 1 Bush) .....	94-ON	1	AXODE.SUN01
815D	Front Sun Gear & Shell (With 36 Drive Lugs & 1 Bush) ..	95-ON	1	AX4N.POT01
816D	Reverse Clutch Piston Housing	86-ON	1	AXOD.DRU05
817E	Planet Kit (Includes Front, Rear & Sun gear Shell Bearing Type) ..	86-E95	1	AXOD.PL01
817E	Planet Kit (Includes Front, Rear & Sun gear Shell) AX4S.....	94-ON	1	AXODE.PLK02
818E	Front Planetary AXOD .....	86-ON	1	AXOD.PL04
819E	Rear Planetary & Thrust Bearing (Internal Splines).....	86-ON	1	AXOD.PL03
820E	Ring Gear - Rear Planetary .....	86-ON	1	AXOD.PL02
821E	Sun Gear/Low & Int/Rear Band Drum (no Slotted Holes) .....	86-ON	1	AXOD.DRU04
821E	Sun Gear/Low & Int/Rear Band Drum (w/ 3 Slotted Holes).....	92-96	1	AXODE.DRU03
822F	Output Shaft (457.20mm) .....	86-ON	1	AXOD.SH02
823F	Rear Planet Support (2 Bushing Type).....	1986	1	AXOD.SUP03
823F	Rear Planet Support (1 Long Bushing Type).....	86-92	1	AXOD.SUP04
823F	Rear Planet Support (Pink Metal Clad Lube Seal) .....	93-ON	1	AXOD.SUP05
825F	Sun Gear - Final Drive .....	86-96	1	AXOD.SUN01
826F	Final Drive Ring gear (17 Lugs)	86-ON	1	AXOD.GE01
831F	Final Drive Assy .....	86-ON	1	AXOD.DIF01
832F	Governor Drive gear (Yellow Plastic).....	86-ON	1	AXOD.GOV01
833G	Drive Chain 3.0Ltr 20mm Wide (43 Links with 1 Bronze Link)....	86-ON	1	AXOD.CH01
833G	Drive Chain 3.8Ltr 24mm Wide (43 Links with 1 Black Link) .....	86-ON	1	AXOD.CH02
833G	Drive Chain 20mm Wide AX4S (44 Links with 2 Copper Links) ..	96-ON	1	AXODE.CH03
834G	Pump Drive Shaft.....	86-ON	1	AXOD.SH01
836G	Turbine Shaft (23 Splines) .....	86-93	1	AXOD.SH03
837G	Stator Support.....	89-ON	1	AXOD.SUP01

