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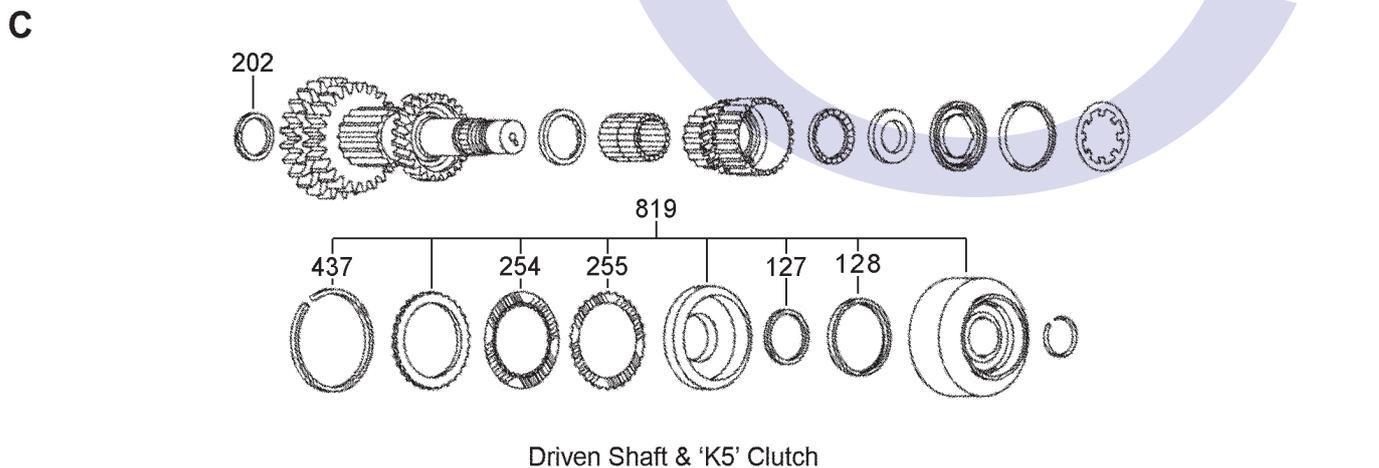
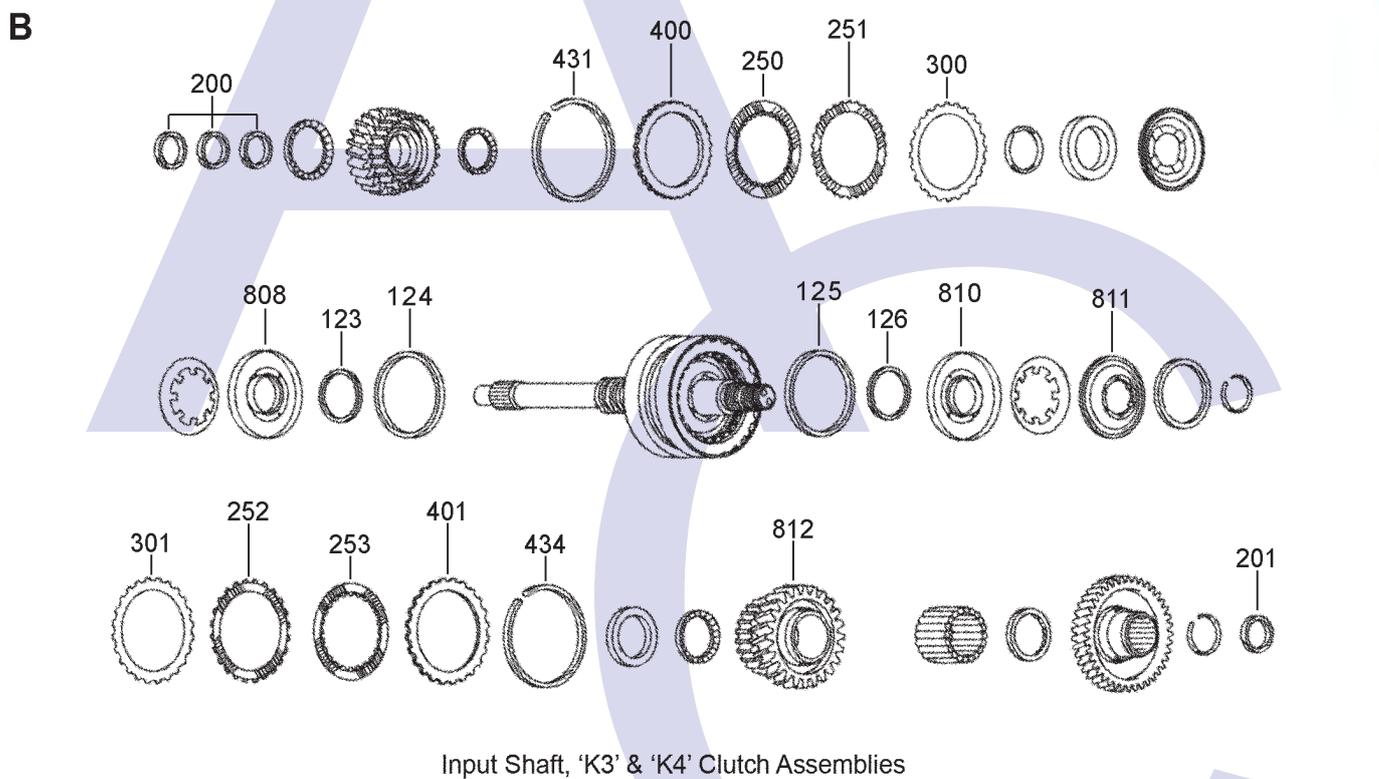
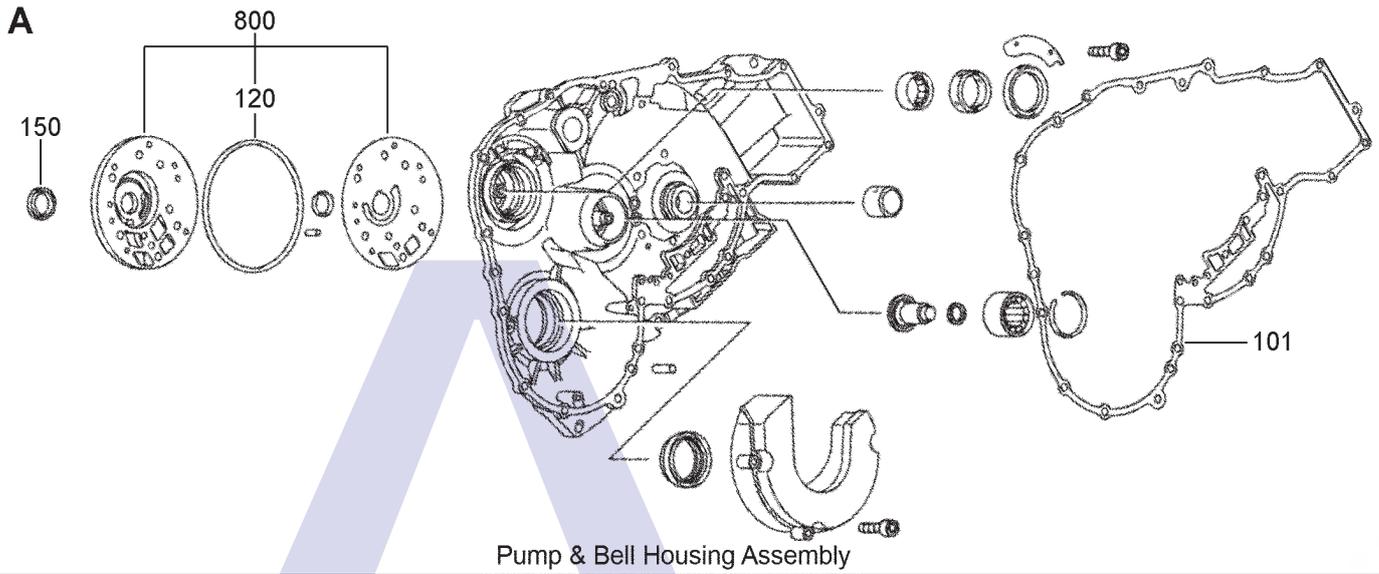
5 SPEED FWD (Electronic Control)



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



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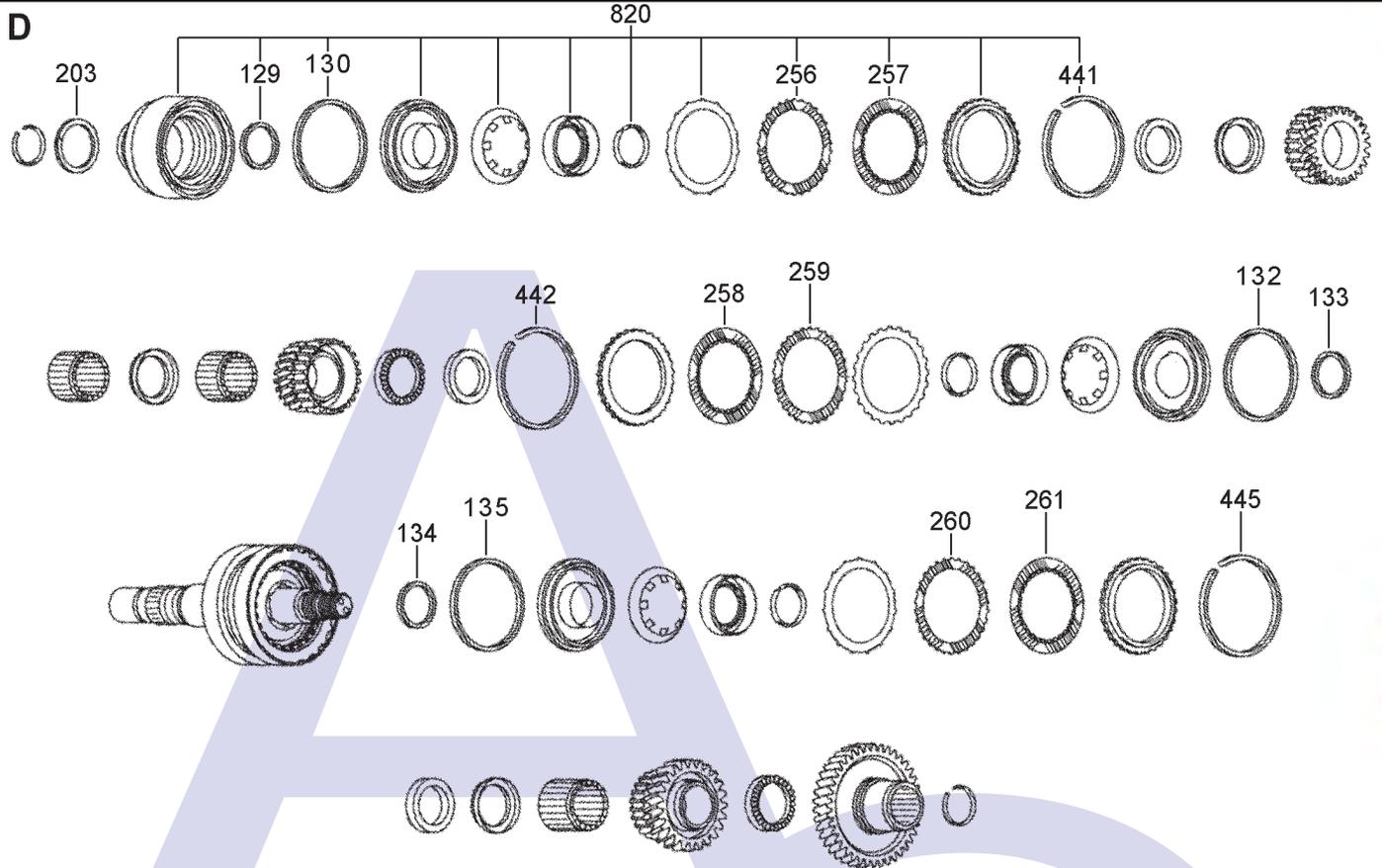
5 SPEED FWD (Electronic Control)



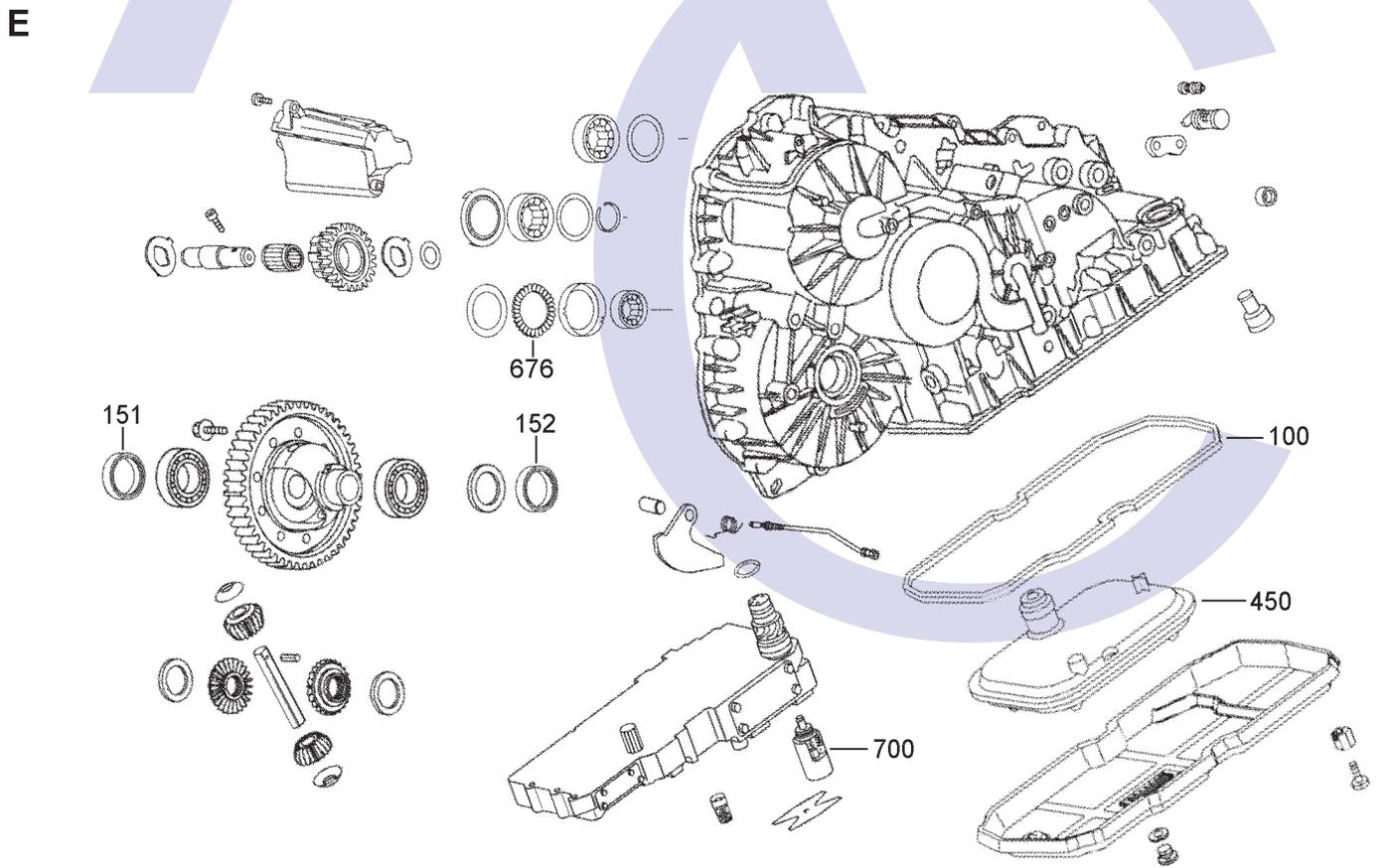
AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



Counter Shaft, 'K1', 'K2 & 'KR' Clutch Assemblies



Main Case, Diff, Valve Body Etc.

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THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
KITS				
Kit	Overhaul Kit (Aftermarket)	98-on	1	M168.OHK01
GASKETS				
100E	Pan Gasket (Rubber)	98-ON	1	M168.GAS01
101A	Maincase Gasket	98-ON	1	M168.GAS02
RUBBER COMPONENTS				
120A	Pump 'O' Ring	98-ON	1	M168.OR01
123B	Piston Seal Inner 'K3' Clutch.....	98-ON	1	M168.SQR01
124B	Piston Seal Outer 'K3' Clutch....	98-ON	1	M168.SQR03
125B	Piston Seal Outer 'K4' Clutch....	98-ON	1	M168.SQR03
126B	Piston Seal Inner 'K4' Clutch.....	98-ON	1	M168.SQR01
127C	Piston Seal Inner 'K5' Clutch.....	98-ON	1	M168.SQR01
128C	Piston Seal Outer 'K5' Clutch....	98-ON	1	M168.SQR04
129D	Piston Seal Inner 'K1' Clutch.....	98-ON	1	M168.SQR01
130D	Piston Seal Outer 'K1' Clutch....	98-ON	1	M168.SQR02
132D	Piston Seal Outer 'KR' Clutch ...	98-ON	1	M168.SQR02
133D	Piston Seal Inner 'KR' Clutch	98-ON	1	M168.SQR01
134D	Piston Seal Inner 'K2' Clutch.....	98-ON	1	M168.SQR01
135D	Piston Seal Outer 'K2' Clutch....	98-ON	1	M168.SQR02
METAL CLAD SEALS				
150A	Pump to Torque Converter.....	98-ON	1	MERC124.MCS01
151E	Axle Seal (Left Hand).....	98-ON	1	M168.MCS02
152E	Axle Seal (Right Hand)	98-ON	1	M168.MCS02
MOULDED PISTONS				
SEALING RINGS				
Kit	Sealing Ring Kit	98-ON	1	M168.SRK01
200B	Input Shaft (Front).....	98-ON	3	M168.SSR01
200B	Input Shaft (Rear)	98-ON	1	M168.SSR01
202C	Driven Shaft (722-700 up to Serial No. 052566) (722-701 up to Serial No. 053032)	98-ON	1	M168.SSR04
202C	Driven Shaft (All Except Above).....	98-ON	1	M168.SSR02
203D	'K1' Clutch Drum	98-ON	1	M168.SSR03
FRICTION PLATES				
250B	'K3' Clutch (Internal Teeth) (111mm OD x 1.60mm x 24T)...	98-ON	3	M168.FRP02
250B	'K3' Clutch (Internal Teeth) (Alto) (111mm OD x 1.60mm x 24T)...	98-ON	3	M168.FRP52
251B	'K3' Clutch (External Teeth) (89mm ID x 1.60mm x 24T)	98-ON	3	M168.FRP01
251B	'K3' Clutch (External Teeth) (Alto) (89mm ID x 1.60mm x 24T)	98-ON	3	M168.FRP51
252B	'K4' Clutch (External Teeth) (89mm ID x 1.60mm x 24T)	98-ON	3	M168.FRP01
252B	'K4' Clutch (External Teeth) (Alto) (89mm ID x 1.60mm x 24T)	98-ON	3	M168.FRP51

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
FRICTION PLATES Cont...				
253B	'K4' Clutch (Internal Teeth) (111mm OD x 1.60mm x 24T)...	98-ON	3	M168.FRP02
253B	'K4' Clutch (Internal Teeth) (Alto) (111mm OD x 1.60mm x 24T)...	98-ON	3	M168.FRP52
254C	'K5' Clutch (Internal Teeth) (108mm OD x 1.60mm x 32T) ..	98-ON	3	M168.FRP06
254C	'K5' Clutch (Internal Teeth) (Alto) (108mm OD x 1.60mm x 32T) ..	98-ON	3	M168.FRP56
255C	'K5' Clutch (External Teeth) (93mm OD x 1.60mm x 24T)	98-ON	3	M168.FRP05
255C	'K5' Clutch (External Teeth) (Alto) (93mm OD x 1.60mm x 24T)	98-ON	3	M168.FRP55
256D	'K1' Clutch (External Teeth) 100mm ID x 1.60mm x 30T)	98-ON	3	M168.FRP03
256D	'K1' Clutch (External Teeth) (Alto) 100mm ID x 1.60mm x 30T)	98-ON	3	M168.FRP53
257D	'K1' Clutch (Internal Teeth) (115mm OD x 1.60mm x 24T)...	98-ON	3	M168.FRP04
257D	'K1' Clutch (Internal Teeth) (Alto) (115mm OD x 1.60mm x 24T)...	98-ON	3	M168.FRP54
258D	'KR' Clutch (Internal Teeth) (115mm OD x 1.60mm x 24T)...	98-ON	3	M168.FRP04
258D	'KR' Clutch (Internal Teeth) (Alto) (115mm OD x 1.60mm x 24T)...	98-ON	3	M168.FRP54
259D	'KR' Clutch (External Teeth) 100mm ID x 1.60mm x 30T)	98-ON	3	M168.FRP03
259D	'KR' Clutch (External Teeth) (Alto) 100mm ID x 1.60mm x 30T)	98-ON	3	M168.FRP53
260D	'K2' Clutch (External Teeth) 100mm ID x 1.60mm x 30T)	98-ON	4	M168.FRP03
260D	'K2' Clutch (External Teeth) (Alto) 100mm ID x 1.60mm x 30T)	98-ON	4	M168.FRP53
261D	'K2' Clutch (Internal Teeth) (115mm OD x 1.60mm x 24T)...	98-ON	4	M168.FRP04
261D	'K2' Clutch (Internal Teeth) (Alto) (115mm OD x 1.60mm x 24T)...	98-ON	4	M168.FRP54
STEEL PLATES				
300B	Dished Steel 'K3' Clutch.....	98-ON	1	M168.STP01
301B	Dished Steel 'K4' Clutch.....	98-ON	1	M168.STP01
PRESSURE PLATES				
400B	'K3' Clutch	98-ON	1	M168.PP01
401B	'K4' Clutch	98-ON	1	M168.PP01
SPRINGS & CIRCLIPS				
431B	Circlip, Retaining 'K3' Clutch Selective (1.70mm Thick)	98-ON	AR	M168.CIR01
	(2.00mm Thick)	98-ON	AR	M168.CIR02
	(2.30mm Thick)	98-ON	AR	M168.CIR03
	(2.60mm Thick)	98-ON	AR	M168.CIR04
	(2.90mm Thick)	98-ON	AR	M168.CIR05
434B	Circlip, Retaining 'K4' Clutch Selective (1.70mm Thick)	98-ON	AR	M168.CIR01
	(2.00mm Thick)	98-ON	AR	M168.CIR02
	(2.30mm Thick)	98-ON	AR	M168.CIR03
	(2.60mm Thick)	98-ON	AR	M168.CIR04
	(2.90mm Thick)	98-ON	AR	M168.CIR05

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AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
SPRINGS & CIRCLIPS Cont...				
437C	Circlip, Retaining 'K5' Clutch Selective (1.70mm Thick)	98-ON	AR	M168.CIR25
	(2.00mm Thick)	98-ON	AR	M168.CIR26
	(2.30mm Thick)	98-ON	AR	M168.CIR27
	(2.60mm Thick)	98-ON	AR	M168.CIR28
	(2.90mm Thick)	98-ON	AR	M168.CIR29
	(3.20mm Thick)	98-ON	AR	M168.CIR30
441D	Circlip, Retaining 'K1' Clutch Selective (1.70mm Thick)	98-ON	AR	M168.CIR06
	(1.80mm Thick)	98-ON	AR	M168.CIR07
	(1.90mm Thick)	98-ON	AR	M168.CIR08
	(2.00mm Thick)	98-ON	AR	M168.CIR09
	(2.10mm Thick)	98-ON	AR	M168.CIR10
	(2.20mm Thick)	98-ON	AR	M168.CIR11
	(2.30mm Thick)	98-ON	AR	M168.CIR12
	(2.40mm Thick)	98-ON	AR	M168.CIR13
	(2.50mm Thick)	98-ON	AR	M168.CIR14
	(2.60mm Thick)	98-ON	AR	M168.CIR15
	(2.70mm Thick)	98-ON	AR	M168.CIR16
	(2.80mm Thick)	98-ON	AR	M168.CIR17
	(2.90mm Thick)	98-ON	AR	M168.CIR18
	(3.00mm Thick)	98-ON	AR	M168.CIR19
	(3.10mm Thick)	98-ON	AR	M168.CIR20
	(3.20mm Thick)	98-ON	AR	M168.CIR21
	(3.30mm Thick)	98-ON	AR	M168.CIR22
	(3.40mm Thick)	98-ON	AR	M168.CIR23
	(3.50mm Thick)	98-ON	AR	M168.CIR24
442D	Circlip, Retaining 'KR' Clutch Selective (1.70mm Thick)	98-ON	AR	M168.CIR06
	(1.80mm Thick)	98-ON	AR	M168.CIR07
	(1.90mm Thick)	98-ON	AR	M168.CIR08
	(2.00mm Thick)	98-ON	AR	M168.CIR09
	(2.10mm Thick)	98-ON	AR	M168.CIR10
	(2.20mm Thick)	98-ON	AR	M168.CIR11
	(2.30mm Thick)	98-ON	AR	M168.CIR12
	(2.40mm Thick)	98-ON	AR	M168.CIR13
	(2.50mm Thick)	98-ON	AR	M168.CIR14
	(2.60mm Thick)	98-ON	AR	M168.CIR15
	(2.70mm Thick)	98-ON	AR	M168.CIR16
	(2.80mm Thick)	98-ON	AR	M168.CIR17
	(2.90mm Thick)	98-ON	AR	M168.CIR18
	(3.00mm Thick)	98-ON	AR	M168.CIR19
	(3.10mm Thick)	98-ON	AR	M168.CIR20
	(3.20mm Thick)	98-ON	AR	M168.CIR21
	(3.30mm Thick)	98-ON	AR	M168.CIR22
	(3.40mm Thick)	98-ON	AR	M168.CIR23
	(3.50mm Thick)	98-ON	AR	M168.CIR24
445D	Circlip, Retaining 'K2' Clutch Selective (1.70mm Thick)	98-ON	AR	M168.CIR06
	(1.80mm Thick)	98-ON	AR	M168.CIR07
	(1.90mm Thick)	98-ON	AR	M168.CIR08
	(2.00mm Thick)	98-ON	AR	M168.CIR09
	(2.10mm Thick)	98-ON	AR	M168.CIR10
	(2.20mm Thick)	98-ON	AR	M168.CIR11
	(2.30mm Thick)	98-ON	AR	M168.CIR12
	(2.40mm Thick)	98-ON	AR	M168.CIR13
	(2.50mm Thick)	98-ON	AR	M168.CIR14
	(2.60mm Thick)	98-ON	AR	M168.CIR15
	(2.70mm Thick)	98-ON	AR	M168.CIR16
	(2.80mm Thick)	98-ON	AR	M168.CIR17
	(2.90mm Thick)	98-ON	AR	M168.CIR18
	(3.00mm Thick)	98-ON	AR	M168.CIR19
	(3.10mm Thick)	98-ON	AR	M168.CIR20
	(3.20mm Thick)	98-ON	AR	M168.CIR21
	(3.30mm Thick)	98-ON	AR	M168.CIR22
	(3.40mm Thick)	98-ON	AR	M168.CIR23
	(3.50mm Thick)	98-ON	AR	M168.CIR24

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
FILTERS				
450E	Pick Up Filter.....	98-ON	1	M168.FIL02
BUSHINGS				
THRUST WASHERS & BEARINGS				
676E	Radial Torrington Bearing 'K5' Clutch to Case.....	98-ON	1	M168.TOR01
ELECTRICAL COMPONENTS				
700E	Solenoid, Pressure Regulator...	98-ON	1	M168.SOL01
VALVE BODY PARTS				
HARD PARTS				
800A	Short Pump Assy	98-ON	1	M168.PUM01
808B	'K3' Piston	98-ON	1	M168.PIS01
810B	'K4' Piston	98-ON	1	M168.PIS01
811B	Retainer, 'K4' Piston.....	98-ON	1	M168.RET01
812B	Fourth Gear & Hub.....	98-ON	1	M168.GE01
819C	'K5' Clutch (Complete Assy).....	98-ON	1	M168.DRU02
820D	'K1' Clutch (Complete Assy).....	98-ON	1	M168.DRU01
820D	'K1' Clutch (Complete Assy, Alternative)	98-ON	1	M168.DRU31
SPECIAL ITEMS				
TOOLS & MANUALS				
Click here to view special tools for this transmission				